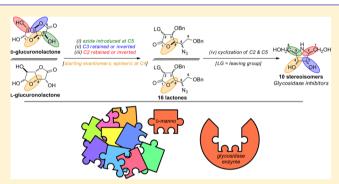


Glycosidase Inhibition by All 10 Stereoisomeric 2,5-Dideoxy-2,5iminohexitols Prepared from the Enantiomers of Glucuronolactone

Benjamin J. Ayers,[†] Nigel Ngo,[†] Sarah F. Jenkinson,^{†,‡} R. Fernando Martínez,[†] Yousuke Shimada,[§] Isao Adachi,[§] Alexander C. Weymouth-Wilson,^{||} Atsushi Kato,*^{,§} and George W. J. Fleet*,^{†,‡}

Supporting Information

ABSTRACT: The enantiomers of glucuronolactone are excellent chirons for the synthesis of the 10 stereoisomeric 2,5-dideoxy-2,5-iminohexitols by formation of the pyrrolidine ring by nitrogen substitution at C2 and C5, with either retention or inversion of configuration; the stereochemistry at C3 may be adjusted during the synthesis to give seven stereoisomers from each enantiomer. A definitive side-by-side comparison of the glycosidase inhibition of a panel of 13 glycosidases showed that 8 of the 10 stereoisomers showed significant inhibition of at least one glycosidase.



■ INTRODUCTION

The chemotherapeutic potential of iminosugars is due to the inhibition of glycosidases and interaction with other sugar receptors and metabolizing enzymes.^{1–4} Glucuronolactone 1D has been used as the starting material for many homochiral targets, 5-12 including iminosugars. 13 This paper reports the synthesis from the enantiomers of glucuronolactone of all 10 stereoisomeric 2,5-dideoxy-2,5-iminohexitols, three of which have been isolated from plants. Intermediates in the syntheses also allow access to any of 16 stereoisomeric lactones as precursors to a wide range of hydroxylated prolines and their derivatives. A side-by-side comparison showed that 8 of the 10 stereoisomers gave significant inhibition of varying glycosidases.

The strategy for the synthesis of the 10 stereoisomeric 2,5dideoxy-2,5-iminohexitols is shown in Figure 1. There are four pairs of enantiomers and two meso forms. For all of them, the exocyclic primary alcohols result from reduction of C1 and C6 of glucuronolactone. The acetonide 1D has a single unprotected hydroxyl group at C5 that allows introduction of nitrogen by azide at C5 with either inversion (15) or retention (R5) of configuration. The stereochemistry at C3 (R3, I3) and C2 can be adjusted, with subsequent nucleophilic displacement of leaving groups at C2 (R2, I2), by nitrogen derived from the azide at C5 forming the pyrrolidine ring. Access to C4 is not possible; however, identical sequences starting from the acetonide of L-glucuronolactone 1L allow access to epimers at

Since the ring is formed by nucleophilic displacements at C2 and C5, the shortest synthesis is that of the D-gluco isomer

(DGDP) **2D** with *I*5–*R*3–*I*2 from the D-glucuronolactone **1D**. DGDP 2D can also be formed by a longer sequence R5-R3-R2 from the same acetonide, 1D. This pyrrolidine is not available from the L-enantiomer 1L. Similarly, the L-gluco enantiomer 2L is accessible via identical sequences from the readily available acetonide of L-glucuronolactone 1L.14 In contrast, there is a single sequence for the syntheses from the acetonide 1D of the two C_2 -symmetric stereoisomers, D-manno (DMDP) 3D [by R5-R3-I2] and L-ido 4L [I5-R3-R2]. The enantiomers L-manno (L-DMDP) 3L [by R5-R3-I2] and Dido 4D [I5-R3-R2] are thus identically available from the acetonide 1L. The D-altro isomer 5D is obtained in the same number of steps from either 1D [R5-I3-I2] or from 1L [I5-I3-R2]; the L-altro isomer 5L is similarly accessible from both 1L and 1D. The meso-diastereomer galacto 6 [15-13-12] was obtained in identical sequences from 1D and 1L. meso-allo 7 [R5-I3-R2] was similarly accessed from both enantiomers of acetonide 1. Thus, the D-acetonide 1D forms seven stereoisomers, whereas another seven are formed with the epimeric configuration at C4 from the L-enantiomer 1L.

RESULTS AND DISCUSSION

The diols 8L and 9D are the key intermediates in the synthesis of all 2,5-dideoxy-2,5-iminohexitol stereoisomers. Compounds 8L and 9D are formed by the introduction of nitrogen as azide at C5 with inversion (15) or retention (R5) of configuration,

Received: June 15, 2012 Published: August 28, 2012



[†]Chemistry Research Laboratory, Department of Chemistry, University of Oxford, Mansfield Road, Oxford OX1 3TA, U.K.

^{*}Oxford Glycobiology Institute, University of Oxford, South Parks Road, Oxford OX1 3QU, U.K.

[§]Department of Hospital Pharmacy, University of Toyama, 2630 Sugitani, Toyama 930-0194, Japan

Dextra Laboratories Ltd., The Science and Technology Centre, Whiteknights Road, Reading RG6 6BZ, U.K.

Figure 1. Ten stereoisomeric 2,5-dideoxy-2,5-iminohexitols showing the configurational changes *R* (retention) or *I* (inversion) required at C5–C3–C2 of the enantiomers of glucuronolactone acetonide **1D** and **1L**.

Scheme 1. Synthesis of Diols 8L and 9D as Key Intermediates for All 10 Stereoisomers of 2,5-Dideoxy-2,5-iminohexitols

reduction of C6 to a primary alcohol, and inversion (I3) or retention (R3) of the hydroxyl group at C3 (Scheme 1). The acetonide 1D, with only the C5 OH group unprotected, is formed in 96% yield from D-glucuronolactone. Nucleophilic substitution α to a carbonyl group, even when β -oxygens are present, generally proceeds in high yield; thus, esterification of the free alcohol in 1D with trifluoromethanesulfonic (triflic) anhydride affords the corresponding triflate ester, which on treatment with sodium azide in DMF forms the azido-lactone 10L in 92% yield with inversion of configuration at C5 (I5). 15

Reaction of the triflate of 1D with trifluoroacetate as an oxygen nucleophile gives the epimeric ido-acetonide 11L with inversion of configuration at C5.16 Triflation of 11L followed by azide displacement affords the azide 12D with overall retention of configuration at C5 from 1D (R5) in an overall yield of 84%.¹⁷ Both of the epimeric azido-lactones 10L and 12D are stable, but highly base sensitive. Nonetheless, efficient two-step reductions of 10L and 12D by DIBALH followed by sodium borohydride afford the epimeric diols 13L and 9D in overall 70% and 71% yields, respectively, from D-glucuronolactone acetonide 1D on a multigram scale. The piperidine ring in a large scale synthesis of DNJ 14 was formed from reduction of the azide at C5 in the diol 9D followed by intramolecular reductive amination with an aldehyde at C1.¹⁷ The configuration at C3 in 13L may be inverted by oxidation of C3 to the corresponding ketone followed by reduction with sodium borohydride to afford diol 8L (I3). 18 Diol 8L is a key intermediate in the scalable synthesis of the potent α galactosaminidase inhibitor DGJNAc 15,19 in which the

nitrogen at C5 forms the exocyclic NHAc group and the piperidine ring is formed by linking with nitrogen between C2 and C6.

The diol 13L, formed from 1D in 70% yield by I5-R3, was converted into the triflate 19L as a common intermediate for the synthesis of D-gluco (DGDP) 2D and L-ido 4L isomers (Scheme 2). Reaction of 13L with benzyl bromide and sodium hydride in DMF gave the dibenzyl ether 16L (73%). Hydrolysis of the acetonide 16L with tosic acid in aqueous dioxane afforded the lactols 17L (97%) which on oxidation with iodine in 2-methyl-2-propanol in the presence of potassium carbonate formed the lactone 18L (72%). Esterification of the only free hydroxyl group in 18L with triflic anhydride in the presence of pyridine in dichloromethane gave the stable triflate 19L (95%). The overall yield of 19L from 13L was 48%.

The triflate α to the carbonyl group in 19L is susceptible to easy intra- or intermolecular nucleophilic substitution. Thus, catalytic hydrogenation of the azide 19L in ethanol in the presence of 10% palladium on charcoal gave the corresponding amine which spontaneously cyclized to the unstable bicyclic lactone 20L; reduction of 20L by sodium borohydride in ethanol, followed by further hydrogenation in the presence of hydrochloric acid, gave DGDP²⁰ 2D in 80% yield [39% from diol 13L, 27% from 1D].

For the L-ido isomer 4L, treatment of the triflate with sodium trifluoroacetate gave the inverted alcohol 21L in 90% yield. Mesylation of 21L with methanesulfonyl chloride in pyridine formed the mesylate 22L (93%) which with sodium borohydride in ethanol/dioxane gave the open chain azido-

Scheme 2. Synthesis of ido- and gluco-2,5-Dideoxy-2,5-iminohexitols from Diols 13 Derived from Glucuronolactone by I5-R3^a

"Reagents and conditions: (i) NaH, PhCH₂Br, DMF, 73%; (ii) TsOH, dioxane/water, 7:1, 97%; (iii) I₂, K₂CO₃, t-BuOH, 72%; (iv) (CF₃SO₂)₂O, pyridine, CH₂Cl₂, 95%; (v) 10% Pd/C, H₂, EtOH; (vi) NaBH₄, EtOH, then 10% Pd/C, H₂, HCl, EtOH, 80% from **19L**; (vii) (CF₃SO₂)₂O, pyridine, CH₂Cl₂, then CF₃CO₂Na, DMF, 90%; (viii) MsCl, pyridine, 93%; (ix) NaBH₄, EtOH/dioxane, 8:1, 82%; (x) 10% Pd/C, H₂, CH₃CO₂Na, dioxane, then add HCl, 92%

mesylate 23L (82%). Initial hydrogenation of 23L in ethanol in the presence of 10% palladium and sodium acetate caused reduction to the amine, cyclization to the pyrrolidine, and partial removal of the benzyl groups; further hydrogenation with the addition of hydrochloric acid gave the L-ido²⁷ isomer 4L (92%) in 32% overall yield from 13L (23% from 1D). The L-gluco 2L and D-ido 4D isomers were prepared by identical sequences from L-glucuronolactone 1L.

The synthesis of DGDP 2D from 13L in Scheme 2 required I5-R3-I2. An alternative approach to 2D from diol 9D, with R5-R3-R2, is shown in Scheme 3. The diol 9D was first converted to the lactone 24D as previously described in an overall yield of 70%. ¹⁷ Esterification of the C2 hydroxyl group α to the lactone carbonyl in 24D gave the corresponding triflate which underwent a clean S_N2 reaction with sodium trifluoroacetate in DMF to afford the epimeric alcohol 26D (85%). Treatment of 26D with mesyl chloride formed the mesylate 27D (99%) which on reduction with sodium borohydride in methanol gave the diol 28D (50%). Catalytic hydrogenation of the azido-mesylate 28D with 10% palladium in dioxane, initially in the presence of sodium acetate to ensure facile cyclization to the pyrrolidine, and subsequently in the presence of hydrochloric acid to hydrogenolyze the benzyl protecting groups, gave D-gluco 2D (100%). The overall yield of 2D was 29% from the diol 9D and 21% from glucuronolactone 1D.

The lactone **24D** was a divergent intermediate for both the synthesis of DGDP **2D** and DMDP³² **3D**. **24D** was converted to DMDP **3D** via the relatively stable bicyclic lactone **25D** as previously reported¹⁷ in an overall yield of 56% from the diol **9D** [40% from glucuronolactone **1D**]. The enantiomeric L-gluco **2L** and L-manno **3L** were similarly prepared from L-glucuronolactone **1L**.

An inversion of configuration at C3 of 9D was required for the synthesis of the lactone 35D as a divergent intermediate in the synthesis of the D-altro³⁸ **5D** and meso-allo⁴¹ 7 isomers (Scheme 4). Nucleophilic substitution of the secondary triflate from 29D, which lacks an α -carbonyl group, was not efficient due to the steric hindrance of the isopropylidene protecting group being on the same side as the incoming nucleophile. Accordingly, the primary alcohol group in 9D was selectively protected by reaction with tert-butyldimethylsilyl (TBDMS) chloride in pyridine to give the silyl ether 29D (92%) which, on oxidation with Dess-Martin periodinane, gave the ketone 30D (95%). Reduction of 30D by sodium borohydride in ethanol was completely stereoselective, with hydride attack from the less hindered side, to give the epimeric silyl ether 31D (93%). Removal of the silyl protecting group in 31D with tetrabutylammonium fluoride (TBAF) in THF gave 32D (98%); subsequent protection of both the C3 and C6 hydroxyl groups with benzyl bromide and sodium hydride in DMF afforded the dibenzyl ether 33D (88%). Hydrolysis of the isopropylidene protecting group in 33D by tosic acid in

Scheme 3. Synthesis of gluco- and manno-2,5-Dideoxy-2,5-iminohexitols from Diols 9 Derived from Glucuronolactone by $R5-R3^a$

BnOH₂C
$$\stackrel{\text{HO}}{\longrightarrow}$$
 $\stackrel{\text{CH}_2\text{OH}}{\longrightarrow}$ $\stackrel{\text{(i)}}{\longrightarrow}$ $\stackrel{\text{BnO}}{\longrightarrow}$ $\stackrel{\text{CH}_2\text{OH}}{\longrightarrow}$ $\stackrel{\text{CH}_2\text{OH}}{\longrightarrow$

"Reagents and conditions: (i) **24D** from **9D**, 70%; ¹⁷ (ii) **3D** from **9D**, 56%; ¹⁷ (iii) (CF₃SO₂)₂O, pyridine, CH₂Cl₂, then CF₃CO₂Na, DMF, 85% from **24D**; (iv) MeSO₂Cl, pyridine, 99%; (v) NaBH₄, EtOH/dioxane, 8:1, 50%; (vi) 10% Pd/C, H₂, CH₃CO₂Na, dioxane, then add HCl, 100%.

aqueous dioxane afforded the lactols **34D** (93%); C1 was then protected by oxidation with iodine in 2-methyl-2-propanol in the presence of potassium carbonate to give the lactone **35D** (79%); **35D**, a common intermediate for the synthesis of both targets **5D** and **7**, was prepared in overall yield of 52% from **9D**.

For the synthesis of D-altro 5D, initial conversion of 35D to the triflate 38D (80%), followed by reduction of the azide to the amine, produced a complex mixture. Accordingly, esterification of 35D by mesyl chloride in pyridine gave 36D (70%); subsequent reduction with sodium borohydride in ethanol/dioxane formed 37D (51%). Hydrogenation of 37D in ethanol in the presence of 10% palladium and sodium acetate, followed by addition of hydrochloric acid to the hydrogenation mixture, produced the D-altro analogue 5D (99%) in 18% overall yield from 9D (13% from 1D). Inversion of configuration at C2 of the lactone 35D was necessary for access to the meso-allo isomer 7. The triflate 38D, formed by esterification with triflic anhydride, with sodium trifluoroacetate in DMF, gave the epimeric alcohol 39D (75%). Mesylation of 39D to give 40D (84%) was followed by reduction by sodium borohydride to afford 41D (93%); catalytic hydrogenation of 41D formed meso-allo 7 (95%); the overall yield of 7 was 29% from the diol 9D and 21% from 1D. The L-altro 5L and mesoallo 7 isomers were prepared by identical sequences from Lglucuronolactone 1L.

The preceding synthesis of D-altro 5D from 9D, and of L-altro 5L from 9L, involves R5–I3–I2. An alternative strategy of I5–I3–R2 leads to D-altro 5D from 13D and of L-altro-5L from 13L and also to the *meso-galacto* analogue 6 from both enantiomers of 13 (Scheme 5).

For the synthesis of the lactone 44L, a divergent intermediate in the synthesis of the L-altro 5L and meso-galacto 45 6 isomer,

diol 13L was converted to the C3 epimer 8L in 66% yield as previously reported (*I5–I3*) (Scheme 5). The diol 8L with benzyl bromide and sodium hydride in DMF gave the dibenzyl ether 42L (99%). Hydrolysis of the isopropylidene protecting group in 42L by tosic acid in aqueous dioxane afforded the lactols 43L (95%) in which C1 was protected by oxidation with iodine in 2-methyl-2-propanol in the presence of potassium carbonate to give the lactone 44L (80%); 44L, a common intermediate for the synthesis of both targets 5L and 6, was prepared in overall yield of 50% from 13L.

For the synthesis of the meso-galacto isomer 6, initial conversion of 44L to the triflate 47L (80%) followed by reduction of the azide to the amine produced a complex mixture. Accordingly, conversion of 44L by mesyl chloride in pyridine to the mesylate 45L (95%), followed by reduction with sodium borohydride in ethanol/dioxane formed 46L (65%). Hydrogenation of 46L in dioxane in the presence of 10% palladium and sodium acetate, followed by addition of hydrochloric acid to the hydrogenation mixture, gave the mesogalacto analogue 6 (91%) in 28% overall yield from 13L (20% from 1D). Inversion of configuration at C2 of the lactone 44L was necessary for access to the L-altro isomer 5L. The triflate 47L, formed by esterification with triflic anhydride, with sodium trifluoroacetate in DMF gave the epimeric alcohol 48L (72%). Mesylation of 48L to give 49L (78%), followed by reduction by sodium borohydride, afforded 50L (89%) which on catalytic hydrogenation formed L-altro 5L (92%); the overall yield of 5L from the diol 13L was 23% (16% from 1D). The Daltro 5D and meso-galacto 6 isomers were also prepared by identical sequences from L-glucuronolactone 1L.

The overall number of steps and yields for the syntheses of seven DMDP stereoisomers from the azido-diols are summarized in Table 1; the epimeric diols 13L and 9D were prepared in overall 70% and 72% yields, respectively, from Dglucuronolactone acetonide 1D on a multigram scale. The stereochemistry required (R or I) at C5, C3, and C2 for the individual synthetic routes are shown. The general procedures are scalable, robust and reliable for the synthesis of all the stereoisomers. While the yields for the different steps after the formation of diols 13L and 9D have not been optimized, the overall yields indicate that these are practicable sources of any stereoisomer. Both the ¹³C NMR shifts and the specific rotations $[\alpha]_D$ of each diastereomer are also compared in Table 1; of the six diastereoisomers 2–7 only two (gluco 2 and altro 5) have six nonequivalent ¹³C signals. Full NMR analysis of each diastereomer is given in the experimental procedures.

Glycosidase inhibition. In piperidine pyranoside mimics (such as DNJ and DGJ), there is usually, but not always, ⁴⁹ a good overlap between the structure of the glycoside and inhibition by the corresponding iminosugar mimic. Prediction of glycosidase inhibition by pyrrolidine analogues is far less reliable. A comparison of inhibition of a panel of glycosidases by all 10 stereoisomeric 2,5-dideoxy-2,5-iminohexitols was obtained by assays as previously described (Table 2).⁵⁰ Three of the stereoisomers are natural products. DGDP **2D** was isolated from the Thai traditional crude drug "Non tai yak" (*Stemona tuberosa*), ⁵¹ D-altro **5D** was extracted from the roots of *Adenophora triphylla*⁵² and DMDP **3D** is the most widely naturally occurring iminosugar. ⁵³

Both DGDP **2D** and DMDP **3D** are modest α -glucosidase inhibitors; DMDP is a much more potent inhibitor of β -glucosidase ^{54,55} and β -galactosidase. DGDP **2D**, but not DMDP **3D**, is an inhibitor of xylose isomerase. ⁵⁶ Enantiomers

Scheme 4. Synthesis of *meso-allo-* and *altro-2*,5-Dideoxy-2,5-iminohexitols from Diols 9 Derived from Glucuronolactone by R5–13^a

"Reagents and conditions: (i) t-BuMe₂SiCl, pyridine, 92%; (ii) Dess—Martin periodinane, CH₂Cl₂, 95%; (iii) NaBH₄, EtOH, 93%; (iv) TBAF, THF, 98%; (v) NaH, PhCH₂Br, DMF, 88%; (vi) TsOH, dioxane/water, 7:1, 93%; (vii) I₂, K₂CO₃, t-BuOH, 79%; (viii) MeSO₂Cl, pyridine, 70%; (ix) NaBH₄, EtOH/dioxane, 8:1, 51%; (x) 10% Pd/C, H₂, CH₃CO₂Na, EtOH, then add HCl, 99%; (xi) (CF₃SO₂)₂O, pyridine, CH₂Cl₂, 80%; (xii) CF₃CO₂Na, DMF, 75% from 35D; (xiii) MeSO₂Cl, pyridine, 84%; (xiv) NaBH₄, EtOH/dioxane, 8:1, 93%; (xv) 10% Pd/C, H₂, CH₃CO₂Na, dioxane, then add HCl, 95%.

of iminosugars frequently inhibit the *same* enzymes as the natural product. ^{57–62} Thus, L-gluco **2L** is a better, and more specific, α -glucosidase inhibitor than the natural product DGDP 2D. L-manno 3L shows potent α -glucosidase and trehalase inhibition. The meso-galacto 6 is an excellent inhibitor of both α -D-galactosidase and α -L-fucosidase; **6** contains both Dgalacto and L-fuco motifs (Figure 2); the equivalence of α -Dgalactosidase and α -L-fucosidase inhibition is well established.^{63,64} The natural product D-altro **5D** is a good inhibitor of α -galactosidase and a weak inhibitor of β -glucosidase; 5D has shown promise as a pharmacological chaperone alternative to DGJ for the treatment of Fabry's disease. The L-altro enantiomer 5L is a moderate inhibitor of both α -galactosidase and α -L-rhamnosidase and a weak inhibitor of α -L-fucosidase (Table 2). meso-allo 7 is also good inhibitor of α -galactosidase. Neither of the ido 4 enantiomers showed any significant inhibition of any glycosidase. None of the stereoisomers showed any significant inhibition of β -mannosidase or of β glucuronidases.

A recent paper reported that L-gluco **2L**, L-manno **3L**, L-altro **5L**, and meso-allo 7, synthesized from chiral tri-O-benzyl cyclic nitrones, ³³ are all good inhibitors of Jack bean α -mannosidase with IC₅₀ values of 98, 88, 94, and 52 μ M, respectively. In our present study, none of these stereoisomers caused 50% inhibition for the same Jack bean α -mannosidase even at concentrations as high as 1000 μ M. Of all 10 iminohexitols,

only D-altro **5D** showed modest inhibition against α -mannosidase with IC $_{50}$ value of 421 μ M (Table 2), whereas its enantiomer L-altro **5L** gave good inhibition of α -L-rhamnosidase (IC $_{50}$ 91 μ M) but no inhibition of Jack bean α -mannosidase; pyrrolidine mimics of D-mannofuranose inhibit α -mannosidase, whereas pyrrolidine mimics of L-mannofuranose inhibit α -L-rhamnosidase.

CONCLUSION

The synthesis of all 10 stereoisomers of 2,5-dideoxy-2,5iminohexitols from the enantiomers of glucuronolactone shows the versatility of the acetonides 1D and 1L as chirons. Of the 10 2,5-dideoxy-2,5-iminohexitol stereoisomers, eight are good inhibitors of varying glycosidases, with only the ido enantiomers 4D and 4L failing to significantly inhibit at least one glycosidase $(IC_{50} > 100 \mu M)$. The main features of the inhibition are as follows. (a) The natural products DGDP 2D and DMDP 3D are weak—and their enantiomers 2L and L-DMDP 3L more specific and potent—inhibitors of α -glucosidases; the other six stereoisomers show no inhibition of α -glucosidases; (b) both meso isomers (meso-galacto 6 and meso-allo 7) and D-altro 5D are excellent inhibitors of α -galactosidase; (c) DMDP 3D is the only isomer that exhibits good inhibition of β -glucosidases; (d) none of the stereoisomers show any significant inhibition of α mannosidase. Biological properties, including glycosidase

Scheme 5. Synthesis of altro- and meso-galacto-2,5-Dideoxy-2,5-iminohexitols from Diols 13 Derived from Glucuronolactone by $I5-I3^a$

"Reagents and conditions: (i) 8L from 13L, 66%; ¹⁸ (ii) NaH, PhCH₂Br, DMF, 99%; (iii) TsOH, dioxane/water, 7:1, 95%; (iv) I₂, K₂CO₃, *t*-BuOH, 80%; (v) MeSO₂Cl, pyridine, 95%; (vi) NaBH₄, EtOH/dioxane, 8:1, 65%; (vii) 10% Pd/C, H₂, CH₃CO₂Na, dioxane, then add HCl, 91%; (viii) (CF₃SO₂)₂O, pyridine, CH₂Cl₂, 80%; (ix) CF₃CO₂Na, DMF, 72% from 44L; (x) MeSO₂Cl, pyridine, 78%; (xi) NaBH₄, EtOH/dioxane, 8:1, 89%; (xii) 10% Pd/C, H₂, CH₃CO₂Na, dioxane, then add HCl, 92%.

Table 1. 13 C NMR, $[\alpha]^{25}_D$, Overall Yields, and Number of Steps from Diols 9D and 13L Derived from D-Glucuronolactone Acetonide 1D for 2,5-Dideoxy-2,5-iminohexitols

					$\delta_{ m C}$ (ppm)						
2,5-dideoxy-2,5-iminohexitol		from diol	steps	yield (%)	C1	C2	C3	C4	C5	C6	$\left[\alpha\right]^{25}_{D}\left(\mathrm{H_{2}O}\right)$
D-gluco 2D	I5-R3-I2	13L	6	39	57.4	63.7	75.0	76.5	67.3	59.8	+22.2 (c 1.2)
D-gluco 2D	R5-R3-R2	9D	8	29							
D-manno 3D	R5-R3-I2	9D	6	56	62.5	62.2	78.3				+50.4 ^a (c 0.9)
L-ido 4L	I5-R3-R2	13L	8	32	57.9	63.4	75.1				+7.25 (c 0.3)
D-altro 5D	R5-I3-I2	9D	10	18	58.0	62.8	70.6	71.7	62.2	58.6	+31.0 (c 1.1)
L-altro 5L	I5-I3-R2	13L	12	23							-25.5 (c 0.9)
meso-galacto 6	I5-I3-I2	13L	10	28	60.4	60.5	71.9				0 (c 1.5)
meso-allo 7	R5-I3-R2	9D	12	29	58.5	64.5	71.0				0 (c 1.0)
$a[\alpha]^{21}$ _D .											

inhibition, are likely to lead to commercial exploitation of stereoisomers of DMDP.

EXPERIMENTAL SECTION

General Experimental Procedures. All commercial reagents were used as supplied. Thin-layer chromatography (TLC) was performed on aluminum sheets coated with 60 F_{254} silica. Plates were visualized using a spray of 0.2% w/v cerium(IV) sulfate and 5% ammonium molybdate solution in 2 M aqueous sulfuric acid. Flash chromatography was performed on Sorbsil C60 40/60 silica. Melting points were recorded on a Kofler hot block and are uncorrected. Optical rotation concentrations are quoted in g·100 mL⁻¹. 1 H and 13 C NMR spectra were assigned by utilizing 2D COSY and HSQC spectra. All chemical shifts (δ) are quoted in ppm and coupling constants (I I) in

Hz. Residual signals from the solvents were used as an internal reference, except in the case of deuterium oxide, where acetonitrile was used as the reference. HRMS measurements were made using a time-of-flight (TOF) mass analyzer.

5-Azido-3,6-di-O-benzyl-5-deoxy-1,2-O-isopropylidene- β - ι -ido-furanose (16L). Sodium hydride (60% min oil suspension, 118 mg, 4.89 mmol) was added portionwise to a solution of diol 13L (410 mg, 1.67 mmol) and benzyl bromide (0.60 mL, 4.89 mmol) in DMF (5 mL) at -10 °C under argon. The reaction mixture was allowed to warm to rt and stirred for 17 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.07) and the formation of a major product (R_f 0.68). The reaction was quenched with methanol (0.5 mL), diluted with ethyl acetate (60 mL), and washed with a 1:1 brine/water

IC₅₀ (μM) H, H CH2OH HOH2C N CH2OH HOH2C H CH2OH HOH2C H D-altro L-ido 2D (DGDP) 3D (DMDP) 3L 4D 5D Enzyme α-Glucosidase NI (38.9%) Rice Yeast 131 167 214 NI (15.6%) NI (36.7%) NI (29.4%) NI (24.1%) NI (26.5%) NI (35.7%) NI (35.1%) NI (16.0%) NI (34.9%) NI (4.1%) Rat intestinal maltase 138 NI (44.2%) NI (37.6%) NI (31.8%)

Table 2. Concentration of 2,5-Dideoxy-2,5-iminohexitols Giving 50% Inhibition (IC₅₀) of Various Glycosidases

_CH₂OH NI (30.5%) NI (33.4%) NI (45.0%) **B-Glucosidase** 256 523 NI (32.4%) NI (5.4%) 10 9.7 NI (12.1%) NI (44.4%) NI (41.2%) NI (15.9%) NI (10.3%) NI (44 5%) NI (34 7%) NI (32 9%) Bovine liver NI (4.6%) α-Galactosidase Coffee beans NI^a (38.4%)^b 216 NI (10.5%) NI (13.78%) 0.19 419 229 5.2 120 51 β-Galactosidase Bovine liver 361 NI (12.0%) 3.3 NI (0%) NI (48.2%) 655 NI (43.1%) 358 NI (5.9%) 610 α-Mannosidase NI (0%) NI (31.5%) NI (10.2%) NI (22.3%) NI (37.6%) Jack beans NI (13.3%) NI (17.3%) NI (0%) 421 NI (34.3%) β-Mannosidase NI (14.6%) 721 NI (12.6%) NI (0%) NI (9.5%) NI (0.5%) NI (0%) NI (3.7%) NI (3.7%) Snail NI (0%) NI (3.3%) NI (16.1%) NI (24.1%) NI (45.6%) NI (12.2%) NI (9.8%) NI (13.4%) 91 NI (32.3%) α-L-Fucosidase Bovine kidney NI (37.2%) NI (37.2%) NI (0.3%) NI (0%) 41 NI (10.1%) NI (15.8%) NI (38.0%) NI (28.1%) β-Glucuronidase *E. coli* NI (5.1%) NI (1.4%) NI (0.4%) NI (0.8%) NI (21.3%) NI (3.6%) NI (2.1%) NI (6.3%) NI (2.0%) NI (1.0%) Trehalase NI (40.1%) 379 NI (40.1%) 200
NI : No inhibition (less than 50% inhibition at 1000 μM). NI (8.4%) NI (30.5%) NI (4.3%) 1000

^b (): inhibition % at 1000 μM

$$\frac{\text{HOH}_2\text{C}}{\text{HO}} = \frac{\text{HOH}_2\text{C}}{\text{HO}} = \frac{\text{HOH}_2\text{C}}{\text{H$$

Figure 2. D-galacto- and L-fuco-stereochemical motifs in altro-5D and 5L and in meso-galacto 6.

solution (5 \times 60 mL). The organic phase was dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (24:1 to 1:1, cyclohexane/ethyl acetate) to afford the dibenzyl ether 16L (519 mg, 73%) as a yellow oil: $[\alpha]^{25}_{\rm D}$ -30.7 (c 0.93, CHCl₃); $\nu_{\rm max}$ (thin film) 2097 (s, N₃); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 1.34, 1.51 (2 × 3H, s, C(CH₃)₂), 3.38 (1H, dd, H6, $J_{6,5}$ 5.8, $J_{6,6'}$ 10.0), 3.45 (1H, dd, H6', J_{6',5} 3.3, J_{6',6} 10.0), 3.81 (1H, d, H3, J_{3,4} 3.3), 3.92 (1H, ddd, H5, $J_{5,6}$ 3.3, $J_{5,6}$ 5.8, $J_{5,4}$ 8.9), 4.25 (1H, d, OC H_2 Ph, J_{gem} 11.6), 4.27 (1H, dd, H4, $J_{4,3}$ 3.3, $J_{4,5}$ 8.9), 4.39 (1H, d, OC H_2 Ph, J_{gem} 12.1), 4.51 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.60 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.62 (1H, d, H2, $J_{2,1}$ 3.8), 5.97 (1H, d, H1, $J_{1,2}$ 3.8), 7.24–7.38 (10H, m, ArH); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 26.3, 26.8 (C(CH₃)₂), 60.8 (C5), 69.2 (C6), 71.6, 73.4 (OCH₂Ph), 79.9 (C4), 81.5 (C3), 81.9 (C2), 104.8 (C1), 112.0 (C(CH₃)₂), 127.8, 127.9, 128.0, 128.2, 128.5, 128.6 (ArCH), 136.8, 137.6 (ArCC); LRMS (ESI +ve) 448 (34, M + Na⁺), 873 (100, 2M + Na⁺); HRMS (ESI +ve) found 448.1827 [M + Na⁺], C₂₃H₂₇N₃NaO₅ requires 448.1843.

For the enantiomer **16D**: $[\alpha]^{25}_{D}$ +38.2 (*c* 1.00, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-L-idofuranose (17L). p-Toluenesulfonic acid (1.04 g, 5.5 mmol) was added to a solution of isopropylidene-protected 16L (1.05 g, 2.5 mmol) in 7:1 1,4-dioxane/ water (6.4 mL) at 80 °C. Water (2 mL) was added over 30 min to maintain a homogeneous reaction mixture. The reaction was stirred for 2.5 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.68) and the formation of a major product $(R_f 0.07)$. The reaction mixture was allowed to cool to rt, quenched with saturated aqueous sodium bicarbonate (32 mL), and extracted with ethyl acetate (3 \times 32 mL). The organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo to afford lactol 17L (917 mg, 97%) as a yellow oil, in an anomeric mixture (A:B, 3:1). Lactol 17L was reacted without further purification: $[\alpha]^{25}_{D}$ +23.2 (c 0.83, CHCl₃); ν_{max} (thin film) 2101 (s, N_3), 3417 (br s, OH); δ_H (CDCl₃, 400 MHz) 3.48 (1H, dd, $H6^{A}$, $J_{6,5}$ 6.6, $J_{6,6'}$ 10.1), 3.51–3.56 (3H, m, $H6^{B}$, $H6'^{A}$, $H6'^{B}$), 3.84 (1H, td, H5^A, $J_{5,6}$, 4.2, $J_{5,6} = J_{5,4}$ 6.6), 3.88–3.91 (2H, m, H3^B, H5^B), 3.93 (1H, dd, H3^A, $J_{3,2}$ 3.3, $J_{3,4}$ 5.0), 4.30 (1H, dd, H2^A, $J_{2,3}$ 3.3, $J_{2,1}$ 4.9), 4.33–4.35 (2H, m, H2^B, H4^B), 4.36 (1H, d, OCH₂Ph^B, J_{gem} 11.6), 4.38

(1H, dd, H4^A, J_{4.3} 5.0, J_{4.5} 6.6), 4.38 (1H, d, OCH₂Ph^A, J_{gem} 11.6), 4.45 (1H, d, OCH₂Ph^A, J_{gem} 11.9), 4.46 (1H, d, OCH₂Ph^B, J_{gem} 11.9), 4.52 (1H, d, OC H_2 Ph^A, J_{gem} 11.9), 4.54 (1H, d, OC H_2 Ph^B, J_{gem} 11.9), 4.62 (1H, d, OC H_2 Ph^B, J_{gem} 11.6), 4.70 (1H, d, OC H_2 Ph^A, J_{gem} 11.6), 5.15 (1H, d, H1^B, $J_{1,2}$ 10.6), 5.53 (1H, d, H1^A, $J_{1,2}$ 4.6), 7.28–7.39 (20H, m, ArH^A, ArH^B); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 60.9 (C5^A), 61.8 (C5^B), 69.4 (C6^B), 69.8 (C6^A), 71.9, 73.4 (OCH₂Ph^A), 72.6, 73.5 (OCH₂Ph^B), 75.4 $(C2^A)$, 77.6 $(C4^A)$, 78.5 $(C2^B)$, 80.4 $(C4^B)$, 82.4 $(C3^B)$, 82.9 (C3^A), 95.7 (C1^A), 103.5 (C1^B), 127.8, 127.9, 128.0, 128.0, 128.2, 128.5, 128.5, 128.7 (ArCH^A, ArCH^B), 137.2 (ArCC^B), 137.6 (ArCC^A); LRMS (ESI +ve) 403 (59, M + NH_4^+), 408 (73, M + Na^+), 739 (100, 2M + Na⁺); HRMS (ESI +ve) found 408.1520 [M + Na⁺], C₂₀H₂₃N₃NaO₅ requires 408.1530.

For the enantiomer 17D: $\left[\alpha\right]^{25}_{D}$ -34.6 (c 0.95, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-L-idono-1,4-lactone (18L). Potassium carbonate (337 mg, 2.44 mmol) and iodine (620 mg, 2.44 mmol) were added to a solution of lactol 17L (464 mg, 1.20 mmol) in 2-methyl-2-propanol (5 mL) at 100 °C. The reaction was stirred for 2 h, after which TLC analysis (1:1, cyclohexane/ethyl acetate) indicated complete consumption of the starting material (R_f 0.33) and the formation of a major product (R_f 0.60). The reaction mixture was allowed to cool to rt and diluted with ethyl acetate (35 mL). Saturated aqueous sodium thiosulfate (15 mL) was added slowly and the biphasic mixture stirred until the iodine was visibly quenched. The phases were separated, and the aqueous layer was extracted with ethyl acetate (3 × 35 mL). The organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (9:1 to 1:1, cyclohexane/ethyl acetate) to afford the lactone 18L (317 mg, 72%) as a yellow oil: $[\alpha]^{25}_{D}$ +39.1 (c 1.26, CHCl₃); ν_{max} (thin film) 1794 (s, C=O), 2116 (s, N₃), 3424 (br s, OH); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 3.21 (1H, br s, OH2), 3.62 (1H, dd, H6, $J_{6,5}$ 6.6, $J_{6,6'}$ 9.5), 3.69 (1H, dd, H6', $J_{6',5}$ 7.6, $J_{6',6}$ 9.5), 4.07 (1H, ddd, H5, $J_{5,4}$ 1.5, $J_{5,6}$ 6.6, $J_{5,6'}$ 7.6), 4.41 (1H, dd, H3, $J_{3,2}$ 7.8, $J_{3,4}$ 8.2), 4.55 (1H, d, OC H_2 Ph, J_{gem} 11.9), 4.59 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.65 (1H, dd, H4, $J_{4,5}$ 1.5, $J_{4,3}$ 8.2), 4.67 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.84 (1H, dd, H2, $J_{2,\text{OH}}$ 2.5, $J_{2,3}$ 7.8), 4.88 (1H, d, OCH₂Ph, J_{gem} 11.9), 7.32–7.39 (10H, m, ArH); δ_C (CDCl₃, 100 MHz) 59.4 (C5), 69.4 (C6), 72.0 (C2), 72.8, 73.6 (OCH₂Ph), 76.1 (C4), 79.7 (C3), 127.7, 128.0, 128.2, 128.5, 128.6 (ArCH), 136.8, 137.3 (ArCC), 174.8 (C1); LRMS (ESI +ve) 401 (15, M + NH₄⁺), 406 (100, M + Na⁺), 438 (28, M + MeOH + Na⁺), 789 (74, 2M + Na⁺); (ESI –ve) 418 (100, M + 35 Cl⁻), 420 (39, M + 37 Cl⁻); HRMS (ESI +ve) found 406.1360 [M + Na⁺], C_{20} H₂₁N₃NaO₅ requires 406.1373.

For the enantiomer **18D**: $[\alpha]^{25}_{D}$ –35.2 (*c* 1.15, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-trifluoromethanesulfonyl-L-idono-1,4-lactone (19L). Trifluoromethanesulfonic anhydride (0.13 mL, 0.76 mmol) was added dropwise to a solution of lactone 18L (220 mg, 0.58 mmol) and pyridine (0.14 mL, 1.74 mmol) in dichloromethane (2.5 mL) at -40 °C under argon. The reaction was stirred for 1 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated complete consumption of the starting material (R_t 0.39) and the formation of a major product $(R_f 0.59)$. The reaction was diluted with dichloromethane (11 mL), washed with 2 M aqueous hydrochloric acid (3 × 11 mL), dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (19:1 to 4:1, cyclohexane/ethyl acetate) to afford the triflate **19L** (280 mg, 95%) as a yellow oil: $[\alpha]^{25}_{D}$ +56.9 (c 0.84, CHCl₃); ν_{max} (thin film) 1813 (s, C=O), 2119 (s, N₃); δ_{H} (CDCl₃, 400 MHz) 3.60 (1H, dd, H6, $J_{6,5}$ 6.7, $J_{6,6'}$ 9.5), 3.69 (1H, dd, H6', $J_{6',5}$ 7.4, $J_{6',6}$ 9.5), 4.01 (1H, dd, H5, $J_{5,6}$ 6.7, $J_{5,6'}$ 7.4), 4.53 (1H, d, OC H_2 Ph, J_{gem} 11.8), 4.57 (1H, d, OC H_2 Ph, J_{gem} 11.3), 4.58 (1H, d, H3, $J_{3,2}$ 8.0), 4.59 (1H, d, H4, $J_{4,2}$ 5.3), 4.60 (1H, d, OC H_2 Ph, J_{gem} 11.6), 4.84 (1H, d, OC H_2 Ph, J_{gem} 11.8), 5.82 (1H, dd, H2, $J_{2,4}$ 5.3, $\mathring{J}_{2,3}$ 8.0), 7.30–7.42 (10H, m, ArH); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 58.9 (C5), 68.9 (C6), 73.8, 73.8 (OCH₂Ph), 76.2 (C3), 76.7 (C4), 81.4 (C2), 127.8, 128.1, 128.2, 128.6, 128.9 (ArCH), 135.5, 137.0 (ArCC), 165.7 (C1); LRMS (ESI +ve) 456 (100), 538 (18, M + Na⁺), 570 (54, M + MeOH + Na⁺); HRMS (ESI +ve) found 538.0858 [M + Na⁺], C₂₁H₂₀F₃N₃NaO₇S requires 538.0866.

For the enantiomer **19D**: $[\alpha]^{25}_{D}$ -63.4 (*c* 0.98, CHCl₃).

2,5-Dideoxy-2,5-imino-D-glucitol (2D). Palladium (10% on C, 28 mg) was added to a solution of triflate 19L (106 mg, 0.21 mmol) in ethanol (1.2 mL). The reaction vessel was evacuated and flushed with hydrogen and stirred for 1 h. TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of starting material (R_f 0.59) and the formation of a major product (R_f 0.19). The reaction mixture was filtered through glass microfiber (GF/B) to afford the bicyclic lactone 20L. LRMS indicated the absence of a peak corresponding to the triflate 19L (m/z 538 [M + Na⁺]) and the presence of a peak corresponding to the bicyclic lactone 20L (m/z 340 [M + H⁺]). The crude bicyclic lactone 20L was reacted without further purification.

Partial data for bicyclic lactone **20L**: ν_{max} (thin film) 1822 (s, C=O); δ_{H} (CDCl₃, 500 MHz) 3.78 (1H, dd, H6, $J_{6,5}$ 7.6, $J_{6,6'}$ 10.1), 3.85 (1H, dd, H6', $J_{6',5}$ 7.0, $J_{6',6}$ 10.1), 4.36 (1H, d, H3 or H4, J 2.2), 4.39 (1H, dd, H5, $J_{5,6'}$ 7.0, $J_{5,6}$ 7.6), 4.51 (1H, d, OCH₂Ph, J_{gem} 12.0), 4.54 (1H, d, OCH₂Ph, J_{gem} 12.0), 4.58 (1H, d, OCH₂Ph, J_{gem} 11.7), 4.78 (2H, m, H2, H3 or H4), 4.84 (1H, d, OCH₂Ph, J_{gem} 12.0), 7.25–7.37 (10H, m, ArH); δ_{C} (CDCl₃, 125 MHz) 59.4 (C5), 60.3 (C2), 63.9 (C6), 72.9, 73.7 (OCH₂Ph), 79.1, 79.5 (C3 or C4), 127.9, 128.0, 128.2, 128.3, 128.4, 128.5, 128.7, 128.8 (ArCH), 135.4, 136.9 (ArCC), 165.5 (C1); LRMS (ESI +ve) 362 (60, M + Na⁺), 394 (100, M + MeOH + Na⁺), 701 (24, 2M + Na⁺).

Sodium borohydride (50 mg, 1.31 mmol) was added portionwise to a solution of the bicyclic lactone **20L** in ethanol (2 mL) and the reaction stirred at rt for 16 h. Aqueous hydrochloric acid (2 M, 1.5 mL) and palladium (10% on C, 50 mg) were added to the reaction mixture. The reaction vessel was evacuated and flushed with hydrogen and stirred for 20 h. The reaction mixture was filtered through glass microfiber (GF/B) and the filtrate concentrated to approximately 1 mL. This was loaded onto a short column of Dowex 50W-X8 (H⁺ form) and the pyrrolidine **2D** liberated with 2 M aqueous ammonia. The ammoniacal fractions were concentrated in vacuo to afford pyrrolidine **2D** (26 mg, 80% over three steps) as a yellow oil: $[\alpha]^{25}_{\rm D}$ +22.2 (c 1.18, H₂O) [lit. ⁶⁸ $[\alpha]^{25}_{\rm D}$ +26.1 (c 1.2, H₂O)]; $\nu_{\rm max}$ (thin film) 3332 (br s, NH/OH); $\delta_{\rm H}$ (D₂O, 400 MHz) 3.52 (1H, ddd, HS, $J_{5,4}$ 3.5,

 $J_{5,6}$ (4.8, $J_{5,6}$ 8.3), 3.82 (1H, dd, H6, $J_{6,5}$ 8.3, $J_{6,6'}$ 12.1), 3.87 (1H, dd, H2, $J_{2,3}$ 3.7, J 7.6), 3.88 (1H, dd, H6', $J_{6',5}$ 4.8, $J_{6',6}$ 12.1), 3.85–3.93 (2H, m, H1, H1'), 4.07 (1H, dd, H4, $J_{4,3}$ 2.3, $J_{4,5}$ 3.5), 4.24 (1H, dd, H3, $J_{3,4}$ 2.3, $J_{3,2}$ 3.7); $\delta_{\rm C}$ (D₂O, 100 MHz) 57.4 (C1), 59.8 (C6), 63.7 (C2), 67.3 (C5), 75.0 (C3), 76.5 (C4); LRMS (ESI +ve) 164 (100, M + H⁺); (ESI –ve) 162 (100, [M – H]⁻), 325 (57, [2M – H]⁻); HRMS (ESI +ve) found 162.0765 [M – H]⁻, $C_6H_{12}NO_4$ requires 162.0772.

For the enantiomer 2L: $[\alpha]^{25}_{D}$ –19.1 (c 1.80, H₂O).

5-Azido-3,6-di-O-benzyl-5-deoxy-1-gulono-1,4-lactone (21L). Trifluoromethanesulfonic anhydride (0.35 mL, 2.07 mmol) was added dropwise to a solution of lactone 18L (610 mg, 1.59 mmol) and pyridine (0.39 mL, 4.77 mmol) in dichloromethane (6 mL) at -40 °C under argon. The reaction was stirred for 1 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.39) and the formation of a major product (R_f 0.59). The reaction mixture was diluted with dichloromethane (8 mL), washed with 2 M aqueous hydrochloric acid (3 × 8 mL), dried (MgSO₄), filtered, and concentrated in vacuo to afford crude triflate 19L as a yellow oil. The crude triflate 19L was reacted on without further purification.

Sodium trifluoroacetate (362 mg, 2.66 mmol) was added to a solution of crude triflate 19L in DMF (3 mL) at rt under argon. The reaction was stirred for 2 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.59) and the formation of a major product (R_f 0.27). The reaction mixture was diluted with ethyl acetate (30 mL) and washed with saturated aqueous sodium bicarbonate (30 mL). The aqueous phase was extracted with ethyl acetate $(2 \times 30 \text{ mL})$, and the organic fractions were combined, dried (MgSO₄), and concentrated in vacuo. The crude residue was purified by flash chromatography (9:1 to 2:1, cyclohexane/ethyl acetate) to afford lactone 21L (444 mg, 90%) as a yellow oil: $[\alpha]^{25}_{\rm D}$ +11.7 (c 0.81, CHCl₃); $\nu_{\rm max}$ (thin film) 1785 (s, C=O), 2099 (s, N₃), 3410 (br s, OH); $\delta_{\rm H}$ (CD₃CN, 400 MHz) 3.42 (1H, dd, H6, $J_{6,5}$ 5.6, $J_{6,6'}$ 10.4), 3.54 (1H, dd, H6', $J_{6',5}$ 2.9, $J_{6',6}$ 10.4), 3.94 (1H, ddd, H5, *J*_{5,6′} 2.9, *J*_{5,6} 5.6, *J*_{5,4} 9.1), 4.09 (1H, br d, OH2, *J*_{OH,2} 6.1), 4.20 (1H, dd, H3, $J_{3,4}$ 3.3, $J_{3,2}$ 4.4), 4.37 (1H, d, OC H_2 Ph, J_{gem} 11.6), 4.39 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.44 (1H, dd, H4, J_{4,3} 3.3, J_{4,5} 9.1), 4.47 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.63 (1H, br dd, H2, J_{2,3} 4.8, $J_{2,\rm OH}$ 6.1), 4.88 (1H, d, OC H_2 Ph, $J_{\rm gem}$ 11.4), 7.30–7.39 (10H, m, ArH); $\delta_{\rm C}$ (CD₃CN, 100 MHz) 61.8 (CS), 69.2 (C6), 72.9 (C2), 74.0, 74.9 (OCH₂Ph), 77.3 (C3), 79.3 (C4), 128.9, 129.0, 129.2, 129.5 (ArCH), 138.8, 139.0 (ArCC), 175.5 (C1); LRMS (ESI +ve) 406 (70, [M + Na]+), 789 (100, [2M + Na]+); HRMS (ESI +ve) found 406.1362 [M + Na⁺], C₂₀H₂₁N₃NaO₅ requires 406.1373.

For the enantiomer **21D**: $[\alpha]^{25}_{D}$ –11.2 (*c* 0.95, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-L-gulono-1,4-lactone (22L). Methanesulfonyl chloride (133 μ L, 1.72 mmol) was added dropwise to a solution of lactone 21L (444 mg, 1.15 mmol) in pyridine (2 mL) at 0 °C under argon. The reaction was allowed to warm to rt and stirred for 2 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.27) and the formation of a major product (R_f 0.55). The reaction mixture was concentrated in vacuo and coevaporated with toluene (3 × 5 mL). The crude residue was purified by flash chromatography (9:1 to 2:1, cyclohexane/ethyl acetate) to afford mesylate 22L (494 mg, 93%) as a yellow oil: $[\alpha]^{25}$ +2.52 (c 0.45, CHCl₃); ν_{max} (thin film) 1178 (s, SO₂), 1361 (s, SO₂), 1801 (s, C=O), 2102 (s, N₃); $\delta_{\rm H}$ (CD₃CN, 400 MHz) 3.30 (3H, s, SO₂CH₃), 3.44 (1H, dd, H6, J_{6,5} 5.2, J_{6,6′} 10.5), 3.55 (1H, dd, H6′, J_{6′,5} 2.8, $J_{6',6}$ 10.5), 3.99 (1H, ddd, H5, $J_{5,6'}$ 3.3, $J_{5,6}$ 5.3, $J_{5,4}$ 8.3), 4.40 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.42 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.47 (1H, dd, H3, $J_{3,4}$ 3.3, $J_{3,2}$ 4.6), 4.49 (1H, d, OC H_2 Ph, J_{gem} 11.6), 4.61 (1H, dd, H4, $J_{4,3}$ 3.0, $J_{4,5}$ 9.1), 4.78 (1H, d, OC H_2 Ph, J_{gem} 11.6), 5.58 (1H, d, H2, $J_{2,3}$ 4.6), 7.30–7.40 (10H, m, ArH); $\delta_{\rm C}$ (CĎ₃CN, 100 MHz); 39.7 (SO₂CH₃), 61.3 (C5), 69.1 (C6), 74.0, 75.1 (OCH₂Ph), 76.5 (C3), 77.1 (C2), 80.4 (C4), 129.0, 129.1, 129.3, 129.4, 129.5, 129.6 (ArCH), 138.0, 138.9 (ArCC), 170.7 (C1); LRMS (ESI +ve) 484 (38, M + Na^{+}), 516 (100, M + MeOH + Na^{+}), 945 (70, $[2M + Na]^{+}$); HRMS (ESI +ve) found 484.1144 [M + Na⁺], C₂₁H₂₃N₃NaO₇S requires 484.1149.

For the enantiomer **22D**: $[\alpha]_{D}^{25}$ –1.54 (*c* 0.65, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-L-gulitol (23L). Sodium borohydride (41 mg, 1.08 mmol) was added portionwise to a solution of lactone 22L (100 mg, 0.22 mmol) in 8:1 ethanol/1,4-dioxane (5 mL) at -30 °C under argon. The reaction was stirred for 4 h, with the internal temperature rising to -15 °C, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the partial consumption of the starting material $(R_f \ 0.55)$ and the formation of a major product $(R_c 0.42)$. Further sodium borohydride (41 mg, 1.08 mmol) was added at -30 °C and the reaction allowed to warm to -15 °C. After 6 h, TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material $(R_f 0.55)$ and the major product $(R_f 0.42)$. The reaction mixture was neutralized with glacial acetic acid and concentrated in vacuo. The crude residue was dissolved in ethyl acetate (30 mL) and washed with saturated aqueous sodium bicarbonate (20 mL). The aqueous phase was extracted with ethyl acetate (2×30 mL), and the organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (9:1 to 1:4, cyclohexane/ethyl acetate) to afford diol 23L (83 mg, 82%) as a yellow oil: $[\alpha]^{25}_{D}$ +4.76 (c 0.48, CHCl₃); $\nu_{\rm max}$ (thin film) 1172 (s, SO_2), 1336 (s, SO_2), 2098 (s, N_3), 3490 (br s, OH); δ_H (CD₃OD, 400 MHz) 3.13 (3H, s, SO₂CH₃), 3.43 (1H, dd, H6, J_{6,5} 6.6, J_{6,6′} 10.4), 3.55 (1H, dd, H6', J_{6',5} 3.5, J_{6',6} 10.4), 3.63 (1H, ddd, H5, J_{5,6'} 3.5, J_{5,4} 6.3, *J*_{5,6} 6.6), 3.84 (1H, dd, H4, *J*_{4,3} 3.8, *J*_{4,5} 6.3), 3.84 (1H, dd, H1, *J*_{1,2} 6.8, $J_{1,1'}$ 12.7), 3.92 (1H, t, H3, $J_{3,4} = J_{3,2}$ 3.8), 4.05 (1H, dd, H1', $J_{1',2}$ 3.0, $J_{1',1}$ 12.7), 4.45 (1H, d, OC H_2 Ph, J_{gem} 11.6), 4.52 (1H, d, OC H_2 Ph, J_{gem} 9.5), 4.55 (1H, d, OC H_2 Ph, J_{gem} 9.5), 4.76 (1H, d, OC H_2 Ph, J_{gem} 9.5) 11.6), 4.85 (1H, m, H2), 7.30–7.36 (10H, m, ArH); $\delta_{\rm C}$ (CD₃OD, 100 MHz) 38.6 (SO₂CH₃), 61.8 (C1), 65.0 (C5), 70.1 (C6), 72.2 (C4), 74.5, 75.3 (OCH₂Ph), 80.1 (C3), 85.9 (C2), 129.0, 129.1, 129.2, 129.6, 129.6 (ArCH), 139.3, 139.3 (ArCC); LRMS (ESI +ve) 488 (60, M + Na⁺), 953 (100, 2M + Na⁺); HRMS (ESI +ve) found 488.1462 $[M + Na^{+}]$, $C_{21}H_{27}N_3NaO_7S$ requires 488.1448.

For the enantiomer 23D: $[\alpha]_{D}^{\frac{1}{25}}$ -4.54 (c 0.50, CHCl₃).

2,5-Dideoxy-2,5-imino-L-iditol (4L). Palladium (10% on carbon, 32 mg) and sodium acetate (29 mg, 0.35 mmol) were added to a solution of mesylate 23L (81 mg, 0.17 mmol) in 1,4-dioxane (4 mL). The reaction vessel was evacuated, flushed with hydrogen, and stirred for 24 h. TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.42) and the formation of a major product (baseline). Aqueous hydrochloric acid (2 M, 1 mL) was added and the reaction vessel evacuated and flushed with hydrogen and the reaction stirred for 16 h. The reaction mixture was filtered through glass microfiber (GF/A), concentrated in vacuo, dissolved in 2 M aqueous hydrochloric acid (4 mL), and loaded onto a short column of Dowex 50W-X8 (H+ form). The product was liberated with 2 M aqueous ammonia, and the ammoniacal fractions were combined and concentrated in vacuo to afford the pyrrolidine 4L (26 mg, 92%) as a yellow oil: $[\alpha]^{25}_{D}$ +7.25 (c 0.30, H₂O) [lit.²⁸ $[\alpha]^{25}_{D}$ +14.0 (c 1.0, H₂O)]; ν_{max} (thin film) 3347 (br s, NH/OH); δ_{H} (D₂O, 400 MHz) 3.79 (1H, dd, H1, $J_{1,2}$ 6.6, $J_{1,1'}$ 10.4), 3.80–3.84 (1H, m, H2), 3.89 (1H, dd, H1', $J_{1',2}$ 6.8, $J_{1',1}$ 10.4), 4.10 (1H, d, H3, $J_{3,2}$ 2.5); $\delta_{\rm C}$ (D₂O, 100 MHz) 57.9 (C1), 63.4 (C2), 75.1 (C3); LRMS (ESI +ve) 164 (100, M + Na+); HRMS (ESI +ve) found 164.0912 [M + H^{+}], $C_6H_{14}NO_4$ requires 164.0917.

For the enantiomer 4D: $[\alpha]^{25}_{D}$ -8.11 (c 0.45, H₂O).

5-Azido-3,6-di-O-benzyl-5-deoxy-p-mannono-1,4-lactone (**26D**). Trifluoromethanesulfonic anhydride (0.21 mL, 1.27 mmol) was added dropwise to a solution of lactone 24D (0.405 g, 1.06 mmol) and pyridine (0.21 mL, 2.64 mmol) in dichloromethane (4 mL) at -30 °C under argon. The reaction was stirred for 2 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.40) and the formation of a major product $(R_f 0.55)$. The reaction was diluted with dichloromethane (20 mL), washed with 2 M aqueous hydrochloric acid (3 × 20 mL), dried (MgSO₄), filtered, and concentrated in vacuo to afford crude triflate as a yellow oil. The crude triflate was reacted on without further purification.

Sodium trifluoroacetate (0.29 g, 2.11 mmol) was added portionwise to a solution of crude triflate in DMF (6 mL) at rt under argon. The reaction was stirred for 17 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.55) and the formation of a major product $(R_{\rm f} 0.29)$. The reaction mixture was partitioned between ethyl acetate (10 mL) and saturated aqueous sodium bicarbonate (10 mL). The phases were separated, and the aqueous layer was extracted with ethyl acetate (2 × 10 mL). The combined organic fractions were washed with a 1:1 brine/water solution (2 × 20 mL), dried (MgSO₄), and concentrated. The crude residue was purified by flash chromatography (4:1, cyclohexane/ethyl acetate) to afford the lactone 26D (344 mg, 85%) as a white solid: $[\alpha]^{25}$ –41.2 (c 0.89, CHCl₃) [lit. 69 $[\alpha]^2$ -42.0 (c 0.5, CH₂Cl₂)]; mp 115–117 °C; $\nu_{\rm max}$ (thin film) 1790 (s, C=O), 2102 (s, N₃) 3424 (br s, OH); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 2.85 (1H, d, OH2, J_{OH.2} 7.6), 3.79 (1H, dd, H6', J_{6.5} 5.6, J_{6.6'} 10.4), 3.93 (1H, br d, H6', $J_{6',6}$ 10.4), 3.98 (1H, m, H5), 4.38 (2H, m, H3, H4), 4.50 (1H, m, H2), 4.61 (2H, a-s, 2 × OC H_2 Ph), 4.78 (1H, d, OCH₂Ph, J_{gem} 10.8), 4.87 (1H, d, OCH₂Ph, J_{gem} 10.8), 7.32 (10H, m, ArH); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 57.9 (C5), 69.1 (C6), 71.4 (C2), 73.6, 75.0 (OCH₂Ph), 76.1 (C3), 76.4 (C4), 127.7, 127.9, 128.2, 128.4, 128.5, 128.6 (ArCH), 136.8, 137.4 (ArCC), 174.5 (C1); LRMS (ESI +ve) 406 (100, M + Na⁺), 789 (83, 2M + Na⁺); HRMS (ESI +ve) found 406.1362 [M + Na⁺], $C_{20}H_{21}N_3NaO_5$ requires 406.1373. For the enantiomer **26L**: $[\alpha]^{20}_D$ +44.9 (c 0.52, CHCl₃); mp 114–

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-p-mannono-1,4-lactone (27D). Methanesulfonyl chloride (0.09 mL, 1.17 mmol) was added dropwise to a solution of alcohol 26D (300 mg, 0.78 mmol) in pyridine (3 mL) at 0 °C under argon. The reaction was stirred for 2 h, after which TLC analysis (1:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material $(R_f 0.67)$ and the formation of a major product $(R_f 0.83)$. The reaction was mixture was concentrated in vacuo, and the crude residue was purified by flash chromatography (3:1, cyclohexane/ethyl acetate) to afford the mesylate 27D (358 mg, 99%) as a colorless oil: $[\alpha]^{25}_{D}$ -40.0 (c 1.3, CHCl₃); ν_{max} (thin film) 1178 (s, SO₂), 1362 (s, SO₂), 1802 (s, C=O), 2103 (s, N₃); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 3.33 (3H, s, SO₂CH₃), 3.76 (1H, dd, H6, J_{6,5} 5.2, J_{6,6′} 10.4), 3.90 (1H, dd, H6′, J_{6′,5} 2.2, *J*_{6′,6} 10.4), 4.00 (1H, ddd, H5, *J*_{5,6′} 2.2, *J*_{5,6} 5.2, *J*_{5,4} 11.0), 4.44 (1H, dd, H4, J_{4,3} 3.0, J_{4,5} 11.0), 4.52 (1H, dd, H3, J_{3,4} 3.0, J_{3,2} 4.5), 4.60 (2H, a-s, OCH_2Ph), 4.70 (1H, d, OCH_2Ph J_{gem} 10.8), 4.94 (1H, d, OC H_2 Ph, J_{gem} 10.8), 5.40 (1H, d, H2, $J_{2,3}$ 4.5), 7.36 (10H, m, ArH); δ_C (CDCl₃, 100 MHz) 39.9 (SO₂CH₃), 57.7 (C5), 68.8 (C6), 73.6, 74.9 (OCH₂Ph), 75.1 (C3), 75.7 (C2), 76.7 (C4), 127.8, 127.9, 128.4, 128.4, 128.5, 128.5 (ArCH), 136.4, 137.3 (ArCC), 169.2 (C1); LRMS $(ESI + ve) 484 (50, M + Na^{+}), 516 (71, M + MeOH + Na^{+}), 945 (100, M + Na^{+}), 945$ $2M + Na^{+}$); HRMS (ESI +ve) found 516.1413 [M + MeOH + Na⁺], C₂₂H₂₇N₃NaO₈S requires 516.1411.

For the enantiomer 27L: $[\alpha]^{20}_{D}$ +29.8 (c 0.90, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-p-mannitol (28D). Sodium borohydride (52 mg, 1.37 mmol) was added portionwise to a solution of lactone 27D (0.13 g, 0.27 mmol) in 8:1 ethanol/1,4-dioxane (6 mL) at -30 °C under argon. The reaction mixture was stirred for 4 h, with the internal temperature rising to -20°C, after which TLC analysis (1:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.83) and the formation of a major product (R_f 0.43). The reaction mixture was neutralized with glacial acetic acid and concentrated in vacuo. The crude residue was dissolved with ethyl acetate (30 mL) and washed with saturated aqueous sodium bicarbonate (30 mL). The aqueous phase was extracted with ethyl acetate (2 × 30 mL), and the organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (3:1, cyclohexane/ethyl acetate) to afford the diol **28D** (63 mg, 50%) as a pale yellow oil: $[\alpha]^{25}_{D}$ -45.4 (c 0.55, methanol); $\nu_{\rm max}$ (thin film) 2106 (s, N₃), 3375 (br s, OH); $\delta_{\rm H}$ (CD₃OD, 400 MHz) 3.14 (3H, s, SO₂CH₃), 3.64 (2H, m, H4, H5),

3.75 (1H, dd, H6, $J_{6,5}$ 6.4, $J_{6,6'}$ 10.4), 3.87 (1H, dd, H1, $J_{1,2}$ 5.6, $J_{1,1'}$ 12.8), 3.96 (1H, dd, H6', $J_{6',5}$ 2.2, $J_{6',6}$ 10.4), 4.10 (2H, m, H1', H3), 4.58 (2H, a-s, 2 × OCH₂Ph), 4.66 (1H, d, OCH₂Ph, J_{gem} 11.2), 4.83 (2H, m, OCH₂Ph, H2), 7.34 (10H, m, ArH); $\delta_{\rm C}$ (CD₃OD, 100 MHz) 38.7 (SO₂CH₃), 61.9 (C1), 63.1 (C5), 70.6 (C4), 71.8 (C6), 74.5, 75.9 (OCH₂Ph), 78.4 (C3), 84.8 (C2), 128.9, 128.9, 129.2, 129.5, 129.6 (ArCH), 139.4, 139.6 (ArCC); LRMS (ESI +ve) 488 (67, M + Na⁺), 953 (100, 2M + Na⁺); HRMS (ESI +ve) found 488.1455 [M + Na⁺], $C_{21}H_{27}N_3NaO_7S$ requires 488.1462.

For the enantiomer **28L**: $[\alpha]^{20}_{D}$ +42.6 (*c* 0.63, MeOH).

2,5-Dideoxy-2,5-imino-D-glucitol (2D). Palladium (10% on C, 25 mg) and sodium acetate (17 mg, 0.20 mmol) were added to a solution of diol 28D (63 mg, 0.14 mmol) in 1,4-dioxane (2 mL). The reaction vessel was evacuated and flushed with hydrogen and stirred for 16 h. TLC analysis (1:1, cyclohexane/ethyl acetate) indicated the complete consumption of starting material (R_f 0.43) and the formation of a major product (baseline). Aqueous hydrochloric acid (2 M, 0.4 mL) was added, and the reaction vessel was evacuated and flushed with hydrogen and the reaction stirred for 24 h. The reaction mixture was filtered through glass microfiber (GF/B) and concentrated in vacuo. The crude residue was dissolved in 2 M aqueous hydrochloric acid and loaded onto a short column of Dowex SW-X80 (H⁺ form). The product was liberated with 2 M aqueous ammonia, the ammoniacal fractions combined and concentrated in vacuo to afford the pyrrolidine 2D (22.1 mg, quant) as a yellow oil. To

5-Azido-6-O-tert-butyldimethylsilyl-5-deoxy-1,2-O-isopropylidene-α-D-qlucofuranose (29D). tert-Butyldimethylsilyl chloride (5.90 g, 38.5 mmol) was added to a solution of diol 9D (6.30 g, 25.7 mmol) in pyridine (60 mL) at rt under argon. The reaction was stirred for 20 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_t 0.19) and the formation of a major product (R_f 0.52). The reaction was diluted with ethyl acetate (500 mL), washed with 2 M aqueous hydrochloric acid $(3 \times 150 \text{ mL})$, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (39:1 to 4:1, cyclohexane/ethyl acetate) to afford silyl ether 29D (8.50 g, 92%) as a colorless oil: $[\alpha]^{25}_{D}$ –23.1 (c 1.30, CHCl₃); ν_{max} (thin film) 2099 (s, N₃), 3458 (br s, OH); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 0.11, 0.11 (2 × 3H, s, $Si(CH_3)_2$, 0.92 (9H, s, $SiC(CH_3)_3$), 1.32, 1.49 (2 × 3H, s, $C(CH_3)_2$), 2.42 (1H, d, OH3, $J_{3,OH}$ 4.3), 3.74 (1H, ddd, H5, $J_{5,6'}$ 3.2, $J_{5,6}$ 5.8, $J_{5,4}$ 8.1), 3.84 (1H, dd, H6, J_{6,5} 5.8, J_{6,6′} 10.6), 4.03 (1H, dd, H6′, J_{6′,5} 3.2, *J*_{6′,6} 10.6), 4.14 (1H, dd, H4, *J*_{4,3} 2.8, *J*_{4,5} 8.1), 4.31 (1H, dd, H3, *J*_{3,4} 2.8, $J_{3,OH}$ 4.3), 4.53 (1H, d, H2, $J_{2,1}$ 3.7), 5.94 (1H, d, H1, $J_{1,2}$ 3.7); δ_{C} $(CDCl_3, 100 \text{ MHz}) -5.6 (Si(CH_3)_2), 18.2 (SiC(CH_3)_3), 25.7$ (SiC(CH₃)₃), 26.2, 26.7 (C(CH₃)₂), 60.9 (C5), 63.8 (C6), 75.2(C3), 78.4 (C4), 84.9 (C2), 104.9 (C1), 111.9 (C(CH₃)₂); LRMS (ESI +ve) 382 (95, M + Na⁺), 741 (100, 2M + Na⁺); (ESI -ve) 358 (10, [M - H]⁻), 394 (25, M + ³⁵Cl⁻), 396 (10, M + ³⁷Cl⁻), 717 (100, $[2M - H]^{-}$; HRMS (ESI +ve) found 382.1767 [M + Na⁺], C₁₅H₂₉N₃NaO₅Si requires 382.1769.

For the enantiomer **29L**: $[\alpha]^{25}_{D}$ +29.9 (*c* 0.90, CHCl₃).

5-Azido-6-O-tert-butyldimethylsilyl-5-deoxy-1,2-O-isopropylidene-α-D-ribo-hexofuranos-3-ulose (**30D**). Dess-Martin periodinane (15.1 g, 35.5 mmol) was added to a solution of alcohol 29D (8.50 g, 23.6 mmol) in dichloromethane (90 mL) at 0 °C under argon. After 15 min, the reaction was allowed to warm to rt. After 18 h, TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material $(R_f 0.52)$ and the formation of a major product (R_f 0.23 streaking to R_f 0.67). The reaction mixture was diluted with ethyl acetate (450 mL) and washed with a saturated aqueous sodium bicarbonate/sodium thiosulfate solution (400 mL, 2 \times 100 mL). The organic phase was dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (83:17 to 5:1, cyclohexane/ethyl acetate) to afford ketone **30D** (8.00 g, 95%) as a clear oil: $[\alpha]^{25}_{D}$ +93.5 (c 1.40, CHCl₃); $\nu_{\rm max}$ (thin film) 1775 (s, C=O), 2106 (s, N₃); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 0.08 (6H, s, Si(CH₃)₂), 0.89 (9H, s, SiC(CH₃)₃), 1.44, 1.48 (2 × 3H, s, SiC(CH₃)₂), 3.78-3.83 (3H, m, H5, H6, H6'), 4.41 (1H, dd, H2, J 1.0, $J_{2,1}$ 4.3), 4.52 (1H, br s, H4), 6.10 (1H, d, H1, $J_{1,2}$ 4.3); $\delta_{\rm C}$ (CDCl₃, 100 MHz) -5.5, -5.5 (Si(CH₃)₂), 18.3 (SiC(CH₃)₃), 25.8 (SiC-

 $(CH_3)_3$, 27.2, 27.5 $(C(CH_3)_2)$, 60.7 (C6), 64.2 (C5), 76.7 (C2), 78.7 (C4), 103.7 (C1), 114.4 $(C(CH_3)_2)$, 207.5 (C3); LRMS (ESI + ve) 412 $(75, M + MeOH + Na^+)$, 801 $(100, M + 2MeOH + Na^+)$; HRMS (ESI + ve) found 412.1870 $[M + MeOH + Na^+]$, $C_{16}H_{31}N_3NaO_6Si$ requires 412.1874.

For the enantiomer **30L**: $[\alpha]^{25}_{D}$ –96.9 (*c* 0.92, CHCl₃).

5-Azido-6-O-tert-butyldimethylsilyl-5-deoxy-1,2-O-isopropylidene- α -D-allofuranose (31D). Sodium borohydride (847 mg, 22.4 mmol) was added portionwise to a solution of ketone 30D (8.00 g, 22.4 mmol) in ethanol (80 mL) at 0 °C under argon. The reaction was stirred at 0 °C for 2 h, after which TLC analysis (2:1, cyclohexane/ ethyl acetate) indicated the complete consumption of the starting material (R_f 0.23 streaking to R_f 0.67) and the formation of a major product $(R_c 0.47)$. The reaction was neutralized with glacial acetic acid and concentrated in vacuo. The crude residue was dissolved with ethyl acetate (500 mL) and washed with saturated aqueous sodium bicarbonate (3 × 100 mL) and brine (100 mL). The organic phase was dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (19:1 to 3:2, cyclohexane/ethyl acetate) to afford alcohol 31D (7.48 g, 93%) as a clear oil: [α] $^{25}_{\rm D}$ +19.9 (c 1.05, CHCl $_3$); $\nu_{\rm max}$ (thin film) 2099 (s, N $_3$), 3479 (br s, OH); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 0.11 (6H, s, Si(CH₃)₂), 0.91 (9H, s, SiC(CH₃)₃), 1.37, 1.58 (2 × 3H, s, C(CH₃)₂), 3.14 (1H, d, OH3, J_{OH.3} 7.3), 3.80-3.83 (2H, m, H5, H6), 3.87-3.92 (1H, m, H6'), 3.96 (1H, dd, H4, J_{4,5} 3.7, J_{4,3} 8.4), 4.09 (1H, ddd, H3, J_{3,2} 4.9, *J*_{3,OH} 7.3, *J*_{3,4} 8.4), 4.63 (1H, dd, H2, *J*_{2,1} 3.6, *J*_{2,3} 4.9), 5.81 (1H, d, H1, $J_{1,2}$ 3.6); $\delta_{\rm C}$ (CDCl₃, 100 MHz) -5.6, -5.6 (Si(CH₃)₂), 18.2 $(SiC(CH_3)_3)$, 25.7 $(SiC(CH_3)_3)$, 26.4, 26.6 $(C(CH_3)_2)$, 63.2 (C6), 63.5 (C5), 71.4 (C3), 79.2 (C2), 79.9 (C4), 103.8 (C1), 113.0 $(C(CH_2)_2)$; LRMS (ESI +ve) 382 (85, M + Na⁺), 741 (100, 2M + Na^{+}); (ESI –ve) 358 (45, [M – H]⁻), 394 (30, M + $^{35}Cl^{-}$), 396 (10, $M + {}^{37}Cl^{-}$), 717 (100, [2M - H]⁻); HRMS (ESI +ve) found $382.1769 [M + Na^{+}], C_{15}H_{29}N_3NaO_5Si requires 382.1769.$

For the enantiomer 31L: $[\alpha]^{25}_D$ –21.7 (c 1.34, CHCl₃).

5-Azido-5-deoxy-1,2-O-isopropylidene- α -D-allofuranose (**32D**). Tetrabutylammonium fluoride (1 M in THF, 26 mL, 26.0 mmol) was added to a solution of silyl ether 31D (7.48 g, 20.8 mmol) in THF (75 mL) under argon. The reaction was stirred at rt for 1 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.47) and the formation of a major product (R_f 0.19). The reaction was concentrated in vacuo and purified by flash chromatography (1:1:0 to 0:9:1, cyclohexane/ethyl acetate/methanol) to afford diol 32D (5.0 g, 98%) as a white crystalline solid: $[\alpha]^{25}_{\rm D}$ +50.1 (*c* 1.20, acetone) [lit.⁷¹ $[\alpha]^{25}_{\rm D}$ +47.6 (*c* 1.0, CHCl₃)]; mp 82–84 °C [lit.⁷¹ mp 82–83 °C]; $\nu_{\rm max}$ (thin film) 2098 (s, N₃), 3382 (br s, OH); $\delta_{\rm H}$ ((CD₃)₂CO, 400 MHz) 1.31, 1.47 (2 × 3H, s, C(CH₃)₂), 3.71 (1H, dd, H6, $J_{6,5}$ 7.3, $J_{6,6'}$ 11.9), 3.80 (1H, dd, H6', $J_{6',5}$ 3.8, $J_{6',6}$ 11.9), 3.87 (1H, a-dt, H5, $J_{5,4} = J_{5,6'}$ 3.8, $J_{5,6}$ 7.3), 4.00 (1H, dd, H4, $J_{4.5}$ 3.2, $J_{4.3}$ 8.6), 4.05 (1H, dd, H3, $J_{3.2}$ 4.3, $J_{3.4}$ 8.6), 4.61 (1H, a-t, H2, $J_{2,1} = J_{2,3}$ 3.9), 5.78 (1H, d, H1, $J_{1,2}$ 3.5); $\delta_{\rm C}$ $((CD_3)_2CO, 100 \text{ MHz}) 26.8, 27.0 (C(CH_3)_2), 62.3 (C6), 65.8 (C5),$ 72.4 (C3), 80.4 (C2), 80.5 (C4), 104.9 (C1), 113.1 ($C(CH_3)_2$); LRMS (ESI -ve) 244 (100, [M -H]⁻), 489 (82, [2M -H]⁻); HRMS (ESI +ve) found 268.0901 [M + Na $^{+}$], $C_9H_{15}N_3NaO_5$ requires 268.0904.

For the enantiomer 32L: $[\alpha]^{25}_{D}$ –55.3 (c 1.12, acetone), mp 84–86 °C.

5-Azido-3,6-di-O-benzyl-5-deoxy-1,2-O-isopropylidene-α-D-allofuranose (33D). Sodium hydride (60% min oil suspension, 2.50 g, 61.2 mmol) was added portionwise to a solution of diol 32D (5.00 g, 20.4 mmol) and benzyl bromide (7.30 mL, 61.2 mmol) in DMF (75 mL) at 0 °C under argon. The reaction mixture was allowed to warm to rt and stirred for 18 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.19) and the formation of a major product (R_f 0.68). The reaction was quenched with methanol (10 mL), diluted with ethyl acetate (600 mL), and washed with a 1:1 brine/water solution (3 × 150 mL). The organic phase was dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (99:1 to 1:1, cyclohexane/ethyl acetate) to afford

dibenzyl ether 33D (7.61 g, 88%) as a colorless oil: $[\alpha]^{25}_{D}$ +58.3 (c 1.25, CHCl₃); ν_{max} (thin film) 2099 (s, N₃); δ_{H} (CDCl₃, 400 MHz) 1.37, 1.59 (2 × 3H, s, C(CH₃)₂), 3.52 (1H, dd, H6, $J_{6,5}$ 9.1, $J_{6,6'}$ 10.1), 3.62 (1H, dd, H6', $J_{6',5}$ 4.0, $J_{6',6}$ 10.1), 3.90 (1H, dd, H3, $J_{3,2}$ 4.3, $J_{3,4}$ 8.6), 4.03 (1H, a-dt, H5, $J_{5,4}$ = $J_{5,6'}$ 3.5, $J_{5,6}$ 8.6), 4.17 (1H, dd, H4, $J_{4,5}$ 3.0, $J_{4,3}$ 8.6), 4.53 (2H, a-d, 2 × OCH₂Ph, J 11.6), 4.55 (1H, a-t, H2, $J_{2,1}$ = $J_{2,3}$ 4.1), 4.56 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.72 (1H, d, OCH₂Ph, J_{gem} 11.6), 5.75 (1H, d, H1, $J_{1,2}$ 3.8), 7.31–7.39 (10H, m, ArH); δ_{C} (CDCl₃, 100 MHz) 26.5, 26.8 (C(CH₃)₂), 62.1 (CS), 69.4 (C6), 72.1, 73.3 (OCH₂Ph), 77.4 (C2), 77.5 (C3), 77.8 (C4), 104.1 (C1), 113.2 (C(CH₃)₂), 127.7, 127.7, 128.1, 128.1, 128.4, 128.4 (ArCH), 137.1, 137.6 (ArCC); LRMS (ESI +ve) 443 (25, M + NH₄⁺), 448 (70, M + Na⁺), 873 (100, 2M + Na⁺); HRMS (ESI +ve) found 448.1838 [M + Na⁺], $C_{3,1}H_{27}N_{3}NaO_{5}$ requires 448.1843.

For the enantiomer 33L: $[\alpha]^{25}_{D}$ -63.4 (c 1.23, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-D-allofuranose (34D). p-Toluenesulfonic acid (7.30 g, 39.3 mmol) was added to a solution of isopropylidene-protected 33D (7.60 g, 17.9 mmol) in 7:1 1,4-dioxane/ water (40 mL) and heated to 80 °C. The reaction was stirred for 2 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.68) and the formation of a major product $(R_f \ 0.16)$. The reaction mixture was allowed to cool to rt, diluted with ethyl acetate (600 mL) and quenched with saturated aqueous sodium bicarbonate (250 mL). The phases were separated, and the aqueous layer was extracted with ethyl acetate (2 × 350 mL). The organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo to afford lactol 34D (6.39 g, 93%) as a yellow oil, in an anomeric mixture (A:B, 2:1). Lactol **34D** was reacted without further purification: $[\alpha]^{25}_{D}$ +12.0 (c 1.50, S4D was teacted without intuition paintenaton. [td] $_{\rm D}$ 12.6 (c 1.30, CHCl₃); $\nu_{\rm max}$ (thin film) 2099 (s, N₃), 3411 (br s, OH); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 3.47 (1H, dd, H6^A, $J_{6,5}$ 7.3, $J_{6,6'}$ 10.0), 3.53 (1H, dd, H6^B, $J_{6,5}$ 8.2, $J_{6,6'}$ 10.1), 3.61 (1H, dd, H6'A, $J_{6',5}$ 4.0, $J_{6',6}$ 10.1), 3.68–3.74 (2H, m, H5^A, H6'B), 3.81 (1H, ddd, H5^B, $J_{5,6'}$ 3.3, $J_{5,4}$ 6.3, $J_{5,6}$ 8.2), 3.99 (1H, dd, H3^A, $J_{3,4}$ 3.9, $J_{3,2}$ 5.7), 4.02 (1H, br d, H3^B, $J_{3,4}$ 4.7), 4.07–4.11 (2H, m, H2^A, H2^B), 4.19 (1H, a-t, H4^A, $J_{4,3} = J_{4,5}$ (4.0), 4.29 (1H, a-t, H4^B, $J_{4,5} = J_{4,3}$ (5.0), 4.52 (2H, a-d, 2 × OCH₂Ph^B, J 12.1), 4.54–4.57 $(2H, m, 2 \times OCH_2Ph^A)$, 4.58 $(2H, a-d, 2 \times OCH_2Ph^A, J 11.9)$, 4.62 $(2H, a-d, 2 \times OCH_2Ph^B, J 11.7), 5.26-5.27 (2H, m, H1^A, H1^B), 7.30-$ 7.39 (20H, m, ArH^A, ArH^B); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 62.5 (C5^A), 63.3 $(C5^B)$, 67.0 $(C6^A)$, 69.7 $(C6^B)$, 70.6 $(C2^A)$, 73.0, 73.5 (OCH_2Ph^B) , 73.0, 73.5 (OCH_2Ph^A), 73.7 ($C3^B$), 77.5 ($C3^A$), 79.0 ($C4^B$), 80.2 (C2^B), 80.4 (C4^A), 97.0 (C1^A), 102.3 (C1^B), 127.6, 127.8, 127.9, 128.2, 128.2, 128.4, 128.5, 128.5, 128.7 (ArCH^A, ArCH^B), 136.6, 136.6, 137.4, 137.5 (ArCC^A, ArCC^B); LRMS (ESI +ve) 408 (60, M + Na⁺), 793 (100, $2M + Na^{+}$); (ESI -ve) 769 (100, $[2M - H]^{-}$), HRMS (ESI +ve) found 408.1526 [M + Na⁺]; $C_{20}H_{23}N_3NaO_5$ requires 408.1530. For the enantiomer 34L: $[\alpha]^{25}_{D}$ –11.5 (c 1.20, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-D-allono-1,4-lactone (**35D**). Potassium carbonate (4.94 mg, 35.7 mmol) and iodine (9.07 g, 35.7 mmol) were added to a solution of lactol 34D (6.39 g, 16.7 mmol) in 2-methyl-2-propanol (80 mL) at 100 °C. The reaction was stirred for 2 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material $(R_f 0.16)$ and the formation of a major product $(R_f 0.32)$. The reaction mixture was allowed to cool to rt and diluted with ethyl acetate (500 mL). Saturated aqueous sodium thiosulfate (250 mL) was added slowly and the biphasic mixture stirred until the iodine was visibly quenched. The phases were separated, and the aqueous layer was extracted with ethyl acetate (2 × 200 mL). The organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (9:1 to 1:1, cyclohexane/ethyl acetate) to afford lactone 35D (5.1 g, 79%) as a colorless oil: $[\alpha]^{25}$ _D -20.3 (c 1.50, CHCl₃); ν_{max} (thin film) 1789 (s, C=O), 2104 (s, N₃), 3434 (br s, OH); $\delta_{\rm H}$ (CD₃CN, 400 MHz) 3.62 (1H, dd, H6, $J_{6.5}$ 7.1, $J_{6,6'}$ 10.4), 3.71 (1H, dd, H6', $J_{6',5}$ 4.0, $J_{6',6}$ 10.4) 3.77 (1H, d, OH2, $J_{\text{OH,2}}$ 8.6), 3.94 (1H, ddd, H5, $J_{5,6'}$ 4.0, $J_{5,4}$ 6.0, $J_{5,6}$ 7.1), 4.19 (1H, dd, H3, J_{3,4} 0.8, J_{3,2} 5.8), 4.45 (1H, dd, H4, J_{4,3} 0.8, J_{4,5} 6.0), 4.54 (1H, d, OCH₂Ph, J_{gem} 12.1), 4.57 (1H, d, OCH₂Ph, J_{gem} 12.1), 4.59 (1H, dd, H2, J_{2,3} 5.8, J_{2,OH} 8.6), 4.61 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.65 (1H, d, OC H_2 Ph, J_{gem} 11.6), 7.30–7.39 (10H, m, ArH); δ_C (CD₃CN, 100 MHz) 61.9 (C5), 69.0 (C2), 70.3 (C6), 73.1, 74.1 (OCH₂Ph), 75.9 (C3), 81.8 (C4), 128.8, 128.8, 129.0, 129.1, 129.5 (ArCH), 138.6, 139.0 (ArCC), 175.8 (C1); LRMS (ESI +ve) 789 (100, $2M + Na^+$); HRMS (ESI +ve) found 406.1369 [M + Na^+], $C_{20}H_{21}N_3NaO_5$ requires 406.1373.

For the enantiomer **35L**: $[\alpha]^{25}_{D}$ +20.5 (c 1.40, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-trifluoromethanesulfonyl-D-allono-1,4-lactone (38D). Trifluoromethanesulfonic anhydride (0.06 mL, 0.35 mmol) was added dropwise to a solution of lactone 35D (100 mg, 0.27 mmol) and pyridine (0.07 mL, 0.81 mmol) in dichloromethane (1.0 mL) at -40 °C under argon. The reaction was stirred for 1 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material $(R_{\ell} 0.32)$ and the formation of a major product $(R_{\ell} 0.63)$. The reaction was diluted with dichloromethane (5 mL), washed with 2 M aqueous hydrochloric acid (3 × 5 mL), dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (19:1 to 4:1, cyclohexane/ethyl acetate) to afford triflate 38D (108 mg, 80%) as a yellow oil, which crystallized on standing: $[\alpha]^{25}_{D}$ –5.7 (c 1.06, CHCl₃); mp 66–68 °C; ν_{max} (thin film) 1808 (s, C=O), 2125 (s, N₃); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 3.53-3.54 (2H, m, H6, H6'), 3.94 (1H, ddd, H5, J 5.8, J 5.6, $J_{5,4}$ 3.0), 4.35 (1H, d, H3, $J_{3,2}$ 5.7), 4.51 (1H, d, OC H_2 Ph, J_{gem} 11.6), 4.52 (1H, d, OC H_2 Ph, J_{gem} 11.6), 4.55 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.62 (1H, d, H4, $J_{4,5}$ 3.0), 4.66 (1H, d, OCH₂Ph, J_{gem} 11.9), 5.52 (1H, d, H2, $J_{2,3}$ 5.7), 7.26–7.42 (10H, m, ArH); δ_{C} (CDCl₃, 100 MHz) 61.2 (CS), 68.4 (C6), 73.0 (C3), 73.2, 73.9 (OCH₂Ph), 76.5 (C2), 82.9 (C4), 127.8, 128.2, 128.4, 128.6, 128.7, 128.7 (ArCH), 135.8, 136.6 (ArCC), 166.7 (C1); LRMS (ESI +ve) 565 (38, M + MeOH + NH_4^+), 570 (100, M + MeOH + Na⁺); HRMS (ESI +ve) found 570.1127 [M + MeOH + Na⁺], C₂₂H₂₄F₃N₃NaO₈S requires 570.1128.

5-Āzido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-p-allono-1,4-lactone (36D). Methanesulfonyl chloride (29 μ L, 0.37 mmol) was added dropwise to a solution of alcohol 35D (90 mg, 0.24 mmol) in pyridine (1.0 mL) at 0 °C under argon. The reaction was stirred at 0 °C for 15 min, allowed to warm to rt, and stirred for a further 2 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.32) and the formation of a major product (R_f 0.52). The reaction mixture was concentrated in vacuo and coevaporated with toluene $(3 \times 3 \text{ mL})$. The crude residue was purified by flash chromatography (19:1 to 3:1, cyclohexane/ethyl acetate) to afford mesylate 36D (76 mg, 70%) as a colorless oil: $[\alpha]^{25}_{D}$ +26.2 (c 1.00, CHCl₃); ν_{max} (thin film) 1178 (s, SO₂), 1365 (s, SO₂), 1801 (s, C=O), 2109 (s, N₃); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 3.31 (3H, s, SO₂CH₃), 3.47 (1H, dd, H6, $J_{6,5}$ 6.6, $J_{6,6'}$ 10.1), 3.52 (1H, dd, H6', J_{6',5} 4.9, J_{6',6} 10.1), 3.92 (1H, ddd, H5, J_{5,4} 3.5, J_{5,6'} 4.9, $J_{5,6}$ 6.6), 4.30 (1H, d, H3, $J_{3,2}$ 6.1), 4.51–4.55 (3H, m, 3 × OC H_2 Ph), 4.58 (1H, d, H4, $J_{4,5}$ 3.5), 4.76 (1H, d, OC H_2 Ph, $J_{\rm gem}$ 11.9), 5.50 (1H, d, H2, $J_{2,3}$ 6.1), 7.30–7.40 (10H, m, ArH); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 39.8 (SO₂CH₃), 61.3 (C5), 68.6 (C6), 73.1 (C2) 73.1, (C3), 73.3, 73.7 (OCH₂Ph), 83.3 (C4), 127.8, 128.2, 128.3, 128.4, 128.6, 128.7 (ArCH), 136.4, 136.7 (ArCC), 169.8 (C1); LRMS (ESI +ve) 484 (24, $M + Na^{+}$), 516 (21, $M + MeOH + Na^{+}$), 945 (100, $2M + Na^{+}$); (ESI -ve) 352 (100), 496 (76, M + ³⁵Cl⁻), 498 (32, M + ³⁷Cl⁻); HRMS (ESI +ve) found 516.1407 [M + MeOH + Na⁺], C₂₂H₂₇N₃NaO₈S requires 516.1411.

For the enantiomer **36L**: $[\alpha]^{25}_{D}$ –22.7 (*c* 1.15, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-D-allitol (37D). Sodium borohydride (90 mg, 2.40 mmol) was added portionwise to a solution of lactone 36D (101 mg, 0.22 mmol) in 8:1 ethanol/1,4-dioxane (6 mL) at -30 °C under argon. The reaction was stirred for 6 h, with the internal temperature rising to -20 °C, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.52) and the formation of a major product (R_f 0.05). The reaction was neutralized with glacial acetic acid and concentrated in vacuo. The crude residue was dissolved with ethyl acetate (40 mL) and washed with saturated aqueous sodium bicarbonate (25 mL) and the aqueous layer extracted with ethyl acetate (2 × 40 mL). The organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue

was purified by flash chromatography (9:1 to 1:1, cyclohexane/ethyl acetate) to afford diol 37D (52 mg, 51%) as a yellow oil: $[\alpha]^{25}_{\rm D}$ +12.1 (c 0.90, CHCl₃); $\nu_{\rm max}$ (thin film) 1173 (s, SO₂), 1339 (s, SO₂), 2102 (s, N₃), 3449 (br s, OH); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 3.08 (3H, s, SO₂CH₃), 3.58 (1H, dd, H6, $J_{6,5}$ 5.7, $J_{6,6'}$ 10.1), 3.66 (1H, dd, H6', $J_{6',5}$ 3.4, $J_{6',6}$ 10.1), 3.75 (1H, ddd, H5, $J_{5,6'}$ 3.4, $J_{5,4}$ 4.5, $J_{5,6}$ 5.7), 3.83 (1H, dd, H3, $J_{3,2}$ 2.3, $J_{3,4}$ 7.7), 3.92 (1H, dd, H4, $J_{4,5}$ 4.5, $J_{4,3}$ 7.7), 3.96 (1H, dd, H1, $J_{1,2}$ 6.5, $J_{1,1'}$ 12.9), 4.46 (1H, d, OCH₂Ph, $J_{\rm gem}$ 11.9), 4.47 (1H, d, OCH₂Ph, $J_{\rm gem}$ 11.1), 4.53 (1H, d, OCH₂Ph, $J_{\rm gem}$ 11.9), 4.75 (1H, d, OCH₂Ph, $J_{\rm gem}$ 11.1), 5.14 (1H, ddd, H2, $J_{2,3}$ 2.3, $J_{2,1'}$ 4.1, $J_{2,1}$ 6.5), 7.29–7.39 (10H, m, ArH); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 38.5 (SO₂CH₃), 61.3 (C1), 61.4 (C5), 69.4 (C6), 71.4 (C4), 73.4, 73.7 (OCH₂Ph), 79.2 (C3), 82.8 (C2), 127.9, 128.1, 128.3, 128.5, 128.6, 128.6 (ArCH), 136.8, 137.0 (ArCC); LRMS (ESI+ve) 953 (100, 2M + Na⁺); HRMS (ESI+ve) found 488.1460 [M + Na⁺], $C_{21}H_{27}N_3$ NaO₇S requires 488.1462.

For the enantiomer 37L: $[\alpha]^{25}_{D}$ –8.5 (c 1.00, CHCl₃).

2,5-Dideoxy-2,5-imino-D-altritol (5D). Palladium (10% on C, 60 mg) and sodium acetate (54 mg, 0.65 mmol) were added to a solution of diol 37D (152 mg, 0.33 mmol) in 1,4-dioxane (10 mL). The reaction vessel was evacuated and flushed with hydrogen and the reaction stirred for 4 h. TLC analysis (3:7, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.64) and the formation of a major product (R_f 0.02). LRMS indicated the absence of a peak corresponding to the diol 37D (m/z 488 [M + Na⁺]) and the presence of a peak corresponding to the dibenzyl pyrrolidine intermediate $(m/z 344 [M + H^{+}])$. Aqueous hydrochloric acid (2 M, 0.5 mL) was added, the reaction vessel evacuated and flushed with hydrogen, and the reaction stirred for 19 h. LRMS indicated the absence of a peak corresponding to dibenzylpyrrolidine intermediate $(m/z 344 [M + H^{+}])$ and the presence of a peak corresponding to the pyrrolidine 5D (m/z 164 [M + H⁺]). The reaction was filtered through glass microfiber (GF/B), concentrated in vacuo, dissolved in 2 M aqueous hydrochloric acid (1 mL), and loaded onto a short column of Dowex 50W-X8 (H+ form). The product was liberated with 2 M aqueous ammonia. The ammoniacal fractions were combined and concentrated in vacuo to afford the pyrrolidine 5D (53 mg, 99%) as a colorless oil: $[\alpha]_{D}^{25} +31.0$ (c 1.10, H₂O) [lit.⁵² $[\alpha]_{D}^{25} +34.2$ (c 0.83, H₂O)]; ν_{max} (thin film) 3283 (br s, NH/OH); δ_{H} (D₂O, 400 MHz) 3.57 (1H, ddd, H5, *J*_{5,6′} 3.5, *J*_{5,6} 5.8, *J*_{5,4} 9.1), 3.68 (1H, ddd, H2, $J_{2,3}$ 3.3, $J_{2,1'}$ 5.3, $J_{2,1}$ 8.1), 3.77 (1H, dd, H6, $J_{6,5}$ 5.8, $J_{6,6'}$ 12.6), 3.82 (1H, dd, H1, J_{1,2} 8.1, J_{1,1}, 12.1), 3.89 (1H, dd, H6', J_{6',5} 3.5, J_{6',6} 12.6), 3.92 (1H, dd, H1', $J_{1',2}$ 5.3, $J_{1',1}$ 12.1), 4.19 (1H, dd, H4, $J_{4,3}$ 3.8, $J_{4,5}$ 9.1), 4.26 (1H, dd, H3, $J_{3,2}$ 3.3, $J_{3,4}$ 3.8); $\delta_{\rm C}$ (D₂O, 100 MHz) 58.0 (C1), 58.6 (C6), 62.2 (C5), 62.8 (C2), 70.6 (C3), 71.7 (C4); LRMS (ESI +ve) $164 (100, M + Na^{+}), 250 (38, M + 2MeOH + Na^{+}); HRMS$ (ESI +ve) found 186.0736 [M + Na⁺], C₆H₁₃NNaO₄ requires

For the enantiomer **5L**: $[\alpha]^{25}_{D}$ –25.5 (*c* 0.90, H₂O).

5-Azido-3,6-di-O-benzyl-5-deoxy-D-altrono-1,4-lactone (39D). Trifluoromethanesulfonic anhydride (2.9 mL, 17.3 mmol) was added dropwise to a solution of lactone 35D (5.1 g, 13.3 mmol) and pyridine (3.2 mL, 39.9 mmol) in dichloromethane (60 mL) at -40 °C under argon. The reaction was stirred for 1 h, with the internal temperature rising to -25 °C, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.32) and the formation of a major product (R_f 0.63). The reaction was diluted with dichloromethane (250 mL), washed with 2 M aqueous hydrochloric acid (3 × 250 mL), dried (MgSO₄), filtered, and concentrated in vacuo to afford crude triflate 38D. The crude triflate 38D was reacted on without further purification.

Sodium trifluoroacetate (3.62 g, 26.6 mmol) was added portionwise to a solution of the crude triflate 38D in DMF (30 mL) at -30 °C under argon. The reaction was allowed to warm to rt and stirred for 16 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.63) and the formation of a major product (R_f 0.45). The reaction mixture was partitioned between ethyl acetate (250 mL) and saturated aqueous sodium bicarbonate (150 mL). The phases were separated and the aqueous layer extracted with ethyl acetate (3 × 250 mL). The organic

fractions were combined, dried (MgSO₄), filtered and concentrated in vacuo. The crude residue was purified by flash chromatography (49:1 to 1:1, cyclohexane/ethyl acetate) to afford the lactone 39D (3.80 g, 75%) as a white crystalline solid: $[\alpha]^{25}_{D}$ +37.1 (c 1.97, CHCl₃); mp 121–123 °C; ν_{max} (thin film) 1799 (s, C=O), 2115 (s, N₃), 3175 (br s, OH); $\delta_{\rm H}$ (CD₃CN, 400 MHz) 3.54 (1H, dd, H6, $J_{6.5}$ 8.1, $J_{6.6'}$ 10.2), 3.65 (1H, dd, H6', $J_{6',5}$ 4.0, $J_{6',6}$ 10.2), 4.09 (1H, a-dt, H5, $J_{5,4} = J_{5,6'}$ 4.0, $J_{5,6}$ 8.1), 4.19 (1H, a-t, H3, $J_{3,2} = J_{3,4}$ 7.6), 4.24 (1H, br d, OH2, $J_{OH,2}$ 6.1), 4.33 (1H, dd, H4, J_{4,5} 4.2, J_{4,3} 7.5), 4.51 (1H, d, OCH₂Ph, J_{gem} 12.1), 4.54 (1H, d, OCH₂Ph, J_{gem} 12.1), 4.59 (1H, dd, H2, J_{2,OH} 6.1, $J_{2,3}$ 7.6), 4.61 (1H, d, OC H_2 Ph, J_{gem} 11.6), 4.79 (1H, d, OC H_2 Ph, J_{gem} 11.6), 7.29–7.38 (10H, m, ArH); $\delta_{\rm C}$ (CD₃CN, 100 MHz) 62.7 (CS), 69.8 (C6), 72.9, 73.9 (OCH₂Ph), 75.1 (C2), 78.1 (C4), 81.2 (C3), 128.8, 129.0, 129.3, 129.5 (ArCH), 138.6, 139.1 (ArCC), 174.4 (C1); LRMS (ESI +ve) 406 (100, M + Na^+), 789 (60, $2M + Na^+$); HRMS (ESI +ve) found 406.1369 [M + Na⁺], C₂₀H₂₁N₃NaO₅ requires 406.1373.

For the enantiomer **39L**: $[a]^{25}_{D}$ –31.9 (*c* 2.00, CHCl₃), mp 120–122 °C.

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-p-altrono-1,4-lactone (40D). Methanesulfonyl chloride (1.20 mL, 15.6 mmol) was added dropwise to a solution of alcohol 39D (3.99 g, 10.4 mmol) in pyridine (40 mL) at 0 °C under argon. After 10 min, the reaction was allowed to warm to rt and stirred for a further 2 h. After which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.45) and the formation of a major product (R_c 0.60). The reaction mixture was concentrated in vacuo and coevaporated with toluene (2 × 25 mL) and dichloromethane $(2 \times 25 \text{ mL})$. The crude residue was purified by flash chromatography (47:3 to 3:2, cyclohexane/ethyl acetate) to afford the mesylate **40D** (4.04 g, 84%) as a clear oil: $[\alpha]^{25}_{D}$ +40.5 (c 2.40, CHCl₃); ν_{max} (thin film) 1178 (s, SO₂), 1369 (s, SO₂), 1803 (s, C=O), 2110 (s, N₃); δ_H (CD₃CN, 400 MHz) 3.29 (3H, s, SO₂CH₃), 3.56 (1H, dd, H6, J_{6,5} 7.8, J_{6,6′} 10.2), 3.67 (1H, dd, H6′, J_{6′,5} 4.5, J_{6′,6} 10.2), 4.10 (1H, a-dt, HS, $J_{5,4} = J_{5,6}$ ' 4.0, $J_{5,6}$ 7.8), 4.48–4.56 (4H, m, H3, H4, OCH₂Ph × 2), 4.61 (1H, d, OCH₂Ph, J_{gem} 11.0), 4.78 (1H, d, OCH₂Ph, J_{gem} 11.0), 5.59 (1H, d, H2, $J_{2,3}$ 6.8), 7.31–7.40 (10H, m, ArH); δ_{C} (CD₃CN, 100 MHz) 40.3 (SO₂CH₃), 62.2 (CS), 69.6 (C6), 73.4, 74.0 (OCH₂Ph), 79.0, 79.2 (C3, C4), 81.0 (C2), 128.8, 128.8, 129.3, 129.5, 129.5, 129.6 (ArCH), 137.8, 139.0 (ArCC), 169.6 (C1); LRMS (ESI +ve) 484 (56, M + Na^+), 516 (100, M + MeOH + Na^+), 945 (48, 2M + Na⁺); HRMS (ESI +ve) found 516.1406 [M + MeOH + Na⁺], C₂₂H₂₇N₃NaO₈S requires 516.1411.

For the enantiomer **40L**: $[\alpha]^{25}_{D}$ –35.6 (*c* 2.05, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-D-altritol (41D). Sodium borohydride (205 mg, 5.42 mmol) was added portionwise to a solution of mesylate 40D (500 mg, 1.08 mmol) in 8:1 ethanol/1,4-dioxane (24 mL) at $-30\ ^{\circ}\text{C}$ under argon. The reaction was stirred for 1 h, with the internal temperature rising to -25 °C, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the incomplete consumption of the starting material (R_f 0.60) and the formation of a major product (R_f 0.18). Further sodium borohydride (205 mg, 5.42 mmol) was added at $-30~^{\circ}\text{C}$ and the reaction allowed to warm to -15 °C. After 3 h, TLC analysis indicated the complete consumption of the starting material $(R_f 0.60)$ and the major product $(R_f 0.18)$. The reaction was neutralized with glacial acetic acid and concentrated in vacuo. The crude residue was dissolved with ethyl acetate (200 mL) and washed with saturated aqueous sodium bicarbonate (75 mL). The aqueous layer was extracted with ethyl acetate (2 \times 100 mL), and the organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (9:1 to 7:3, cyclohexane/ethyl acetate) to afford the diol 41D (468 mg, 93%) as a pale yellow oil: $[\alpha]^{25}_{D}$ +5.7 (c 0.91, CHCl₃); ν_{max} (thin film) 1171 (s, SO₂), 1334 (s, SO_2), 2100 (s, N_3), 3500 (br s, OH); δ_H (CD₃CN, 400 MHz) 3.07 (3H, s, SO₂CH₃), 3.67 (1H, dd, H1 or H6, J 7.7, J 10.2), 3.77–3.89 (8H, m, H1 or H6, H1', H3, H4, H5, H6', OH1, OH4), 4.50 (1H, d, OCH₂Ph, J_{gem} 12.1), 4.54 (1H, d, OCH₂Ph, J_{gem} 12.1), 4.60 (1H, d, OCH₂Ph, J_{gem} 11.1), 4.64 (1H, d, OCH₂Ph, J_{gem} 11.1), 4.85 (1H, td, H2, J 3.4, J 5.5, J 5.5), 7.29–7.38 (10H, m, ÅrH); δ_C (CD₃CN, 100 MHz) 38.9 (SO₂CH₃), 61.8 (C1 or C6), 64.0, 70.7 (C1 or C6), 71.5, 73.9 (OCH₂Ph), 75.0 (OCH₂Ph), 78.8, 83.7 (C2), 128.7, 128.8, 128.9, 129.2, 129.4, 129.4 (ArCH), 139.0, 139.3 (ArCC); LRMS (ESI +ve) 488 (85, M + Na⁺), 953 (100, 2M + Na⁺); (ESI -ve) 929 (100, [2M - H]⁻); HRMS (ESI +ve) found 488.1463 [M + Na⁺], $C_{21}H_{27}N_3NaO_7S$ requires 488.1462.

For the enantiomer 41L: $\left[\alpha\right]^{25}_{D}$ –7.1 (c 1.05, CHCl₃).

2,5-Dideoxy-2,5-iminoallitol (7). Palladium (10% on C, 180 mg) and sodium acetate (160 mg, 1.94 mmol) were added to a solution of diol 41D (450 mg, 0.97 mmol) in 1,4-dioxane (16 mL). The reaction vessel was evacuated and flushed with hydrogen. The reaction was stirred at rt for 4 h under hydrogen, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.38) and the formation of a single product (baseline). LRMS indicated the absence of a peak corresponding to the diol 41D $(m/z 488 [M + Na^{+}])$ and the presence of a peak corresponding to the dibenzyl pyrrolidine intermediate (m/z 344 [M + H⁺]). Aqueous hydrochloric acid (2 M, 4 mL) was added, the reaction vessel evacuated and flushed with hydrogen, and the reaction stirred for 16 h. LRMS indicated the absence of a peak corresponding to the dibenzylpyrrolidine intermediate $(m/z 344 [M + H^+])$ and the presence of a peak corresponding to the pyrrolidine 7 (m/z 164 [M + H⁺]). The reaction was filtered through glass microfiber (GF/B), concentrated in vacuo, dissolved in 2 M aqueous hydrochloric acid (1 mL), and loaded onto a short column of Dowex 50W-X8 (H⁺ form). The product was liberated with 2 M aqueous ammonia, and the ammoniacal fractions were combined and concentrated in vacuo to afford the pyrrolidine 7 (150 mg, 95%) as a colorless oil: HRMS (ESI +ve) found 164.0919 [M + H⁺]; $C_6H_{14}NO_4$ requires 164.0917; $[\alpha]^{25}_D$ 0.0 (c 1.00, H₂O); $\nu_{\rm max}$ (thin film) 3450 (br s, OH/NH); $\delta_{\rm H}$ (D₂O, 400 MHz) 3.61 (1H, a-q, H2, $J_{2,1} = J_{2,1'} = J_{2,3}$ 4.9), 3.73 (1H, dd, H1, $J_{1,2}$ 5.8, $J_{1,1'}$ 12.4), 3.82 (1H, dd, H1', $J_{1',2}$ 4.0, $J_{1',1}$ 12.4), 4.11 (1H, d, H3, $J_{3,2}$ 4.0); $\delta_{\rm C}$ (D₂O, 100 MHz) 58.5 (C1), 64.5 (C2), 71.0 (C3); LRMS (ESI +ve) 164 (100, M + H⁺).

5-Azido-3,6-di-O-benzyl-5-deoxy-1,2-O-isopropylidene- β - ι -talofuranose (42L). Sodium hydride (60% mineral oil suspension, 2.2 g, 55.1 mmol) was added portionwise to a solution of diol 8L (4.50 g, 18.4 mmol) and benzyl bromide (6.55 mL, 55.1 mmol) in DMF (70 mL) at 0 °C under argon. The reaction mixture was allowed to warm to rt and stirred for 19 h, after which TLC analysis (2:1, cyclohexane/ ethyl acetate) indicated the complete consumption of the starting material (R_f 0.13) and the formation of a major product (R_f 0.73). The reaction was quenched with methanol (2 mL), diluted in ethyl acetate (200 mL) and washed with a 1:1 brine/water solution (3 \times 100 mL). The organic phase was dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (20:1 to 10:1, cyclohexane/ethyl acetate) to afford the dibenzyl ether 42L (7.73 g, 99%) as a colorless oil: $[\alpha]^{25}_{\rm D}$ +122.0 (c 1.5, CHCl₃); $\nu_{\rm max}$ (thin film) 2098 (s, N₃); δ_H (CDCl₃, 400 MHz) 1.37, 1.58 (2 × 3H, s, $C(CH_3)_2$), 3.70 (1H, ddd, H5, $J_{5,4}$ 2.3, $J_{5,6}$ 3.8, $J_{5,6'}$ 9.1), 3.75 (1H, dd, H6, $J_{6,5}$ 3.8, $J_{6,6'}$ 10.1), 3.80 (1H, dd, H6', $J_{6',5}$ 9.1, $J_{6',6}$ 10.1), 3.90 (1H, dd, H3, *J*_{3,2} 4.3, *J*_{3,4} 8.8), 4.08 (1H, dd, H4, *J*_{4,5} 2.3, *J*_{4,3} 8.8), 4.56 (1H, d, OCH_2Ph , J_{gem} 11.6), 4.57–4.59 (1H, m, H2), 4.57 (1H, d, OCH₂Ph, J_{gem} 11.7), 4.62 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.79 (1H, d, OCH₂Ph, J_{gem} 11.9), 5.74 (1H, d, H1, $J_{1,2}$ 3.5), 7.29–7.42 (10H, m, ArH); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 26.4, 26.8 (C(CH₃)₂), 60.0 (C5), 70.8 (C6), 72.3, 73.4 (OCH₂Ph), 77.0 (C2), 77.6 (C4), 77.9 (C3), 104.3 (C1), 113.3 ($C(CH_3)_2$), 127.7, 127.8, 128.1, 128.3, 128.5, 128.6 (ArCH), 137.2, 137.7 (ArCC); LRMS (ESI +ve) 448 (100, M + Na⁺), 464 (25, M + K⁺), 873 (100, 2M + Na⁺); HRMS (ESI +ve) found 448.1831 [M + Na⁺], C₂₃H₂₇N₃NaO₅ requires 448.1843.

For the enantiomer **42D**: $[\alpha]^{25}_{D}$ –138.4 (*c* 1.60, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-L-talofuranose (43L). p-Toluenesulfonic acid (6.0 g, 36.7 mmol) was added to a solution of isopropylidene-protected 42L (7.1 g, 16.7 mmol) in 7:1 1,4-dioxane/water (40 mL) and heated to 50 °C for 2 h. TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.73) and the formation of a major product (R_f 0.24). The reaction mixture was allowed to cool to rt, quenched with saturated aqueous sodium bicarbonate (350 mL), and extracted with

ethyl acetate (3 × 350 mL). The organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (7:3 to 1:1, cyclohexane/ethyl acetate) to afford lactol 43L (6.0 g, 95%) as a colorless oil, in an anomeric mixture (A:B, 3:2): $[\alpha]^{25}_{D}$ +66.8 (c 2.4, CHCl₃); ν_{max} (thin film) 2100 (s, N₃), 3422 (br s, OH); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 2.59 (1H, br s, OH2^B), 2.93 (1H, br s, OH2^A), 3.13 (1H, br s, OH1^B), 3.49 (1H, dd, HS^A , $J_{5,4}$ 2.8, $J_{5,6}$ 4.4, $J_{5,6'}$ 8.2), 3.58 (1H, a-dt, HS^B , $J_{5,4} = J_{5,6}$ 4.0, $J_{5,6'}$ 8.0), 3.68 (1H, dd, $H6^B$, $J_{6,5}$ 4.4, $J_{6,6'}$ 10.1), 3.68 (1H, dd, $H6^A$, $J_{6,5}$ 4.4, $J_{6,6'}$ 9.9), 3.72 (1H, dd, $H6'^B$, $J_{6',5}$ 8.0, $J_{6',6}$ 10.1), 3.74 (1H, dd, $H6'^A$, $J_{6,5}$ 8.2, $J_{6',6}$ 9.9), 3.88 (1H, br s, $OH1^A$), 4.01 (1H, a-t, $H3^A$, $J_{3,2}$ = $J_{3,4}$ 5.6), 4.03 (1H, d, H2^B, $J_{2,3}$ 3.9), 4.05 (1H, dd, H4^B, $J_{4,5}$ 3.5, $J_{4,3}$ 7.1), 4.11 (1H, dd, H4^A, $J_{4,5}$ 2.8, $J_{4,3}$ 5.3), 4.11–4.13 (1H, m, H2^A), 4.29 (1H, dd, H3^B, *J*_{3,2} 4.0, *J*_{3,4} 7.1), 4.53 (1H, d, OCH₂Ph^B, *J*_{gem} 11.5), 4.62 (1H, d, OCH₂Ph^B, *J*_{gem} 11.5), 4.54 (1H, d, OCH₂Ph^A, *J*_{gem} 11.7), 4.56 (1H, d, OCH₂Ph^A, *J*_{gem} 11.7), 4.59 (1H, d, OCH₂Ph^B, *J*_{gem} 11.6), 4.65 (1H, d, OCH₂Ph^B, J_{gem} 11.6), 4.60 (1H, d, OCH₂Ph^A, J_{gem} 11.6), 4.68 (1H, d, OCH₂Ph^A, J_{gem} 11.6), 5.27 (1H, s, H1^B), 5.30 (1H, br s, H1^A), 7.29–7.43 (20H, m, ArH); $\delta_{\rm C}$ (CDCl₃, 100 MHz) 61.1 (C5^A), $62.0 \ (C5^B), \ 69.7 \ (C2^A), \ 70.1 \ (C6^A), \ 70.5 \ (C6^B), \ 73.1, \ 73.5$ (OCH₂Ph^B), 73.4, 73.6 (OCH₂Ph^A), 73.4 (C2^B), 78.1 (C3^A), 78.8 (C3^B), 79.7 (C4^A), 80.4 (C4^B), 97.3 (C1^A), 102.3 (C1^B), 127.7, 127.8, 127.9, 127.9, 128.2, 128.5, 128.6, 128.7, 128.8 (ArCH), 136.7, 136.7, 137.5, 137.5 (ArCC); LRMS (ESI +ve) 408 (100, M + Na⁺), 793 (73, 2M + Na⁺); (ESI -ve) 384 (20, [M - H]⁻), 420 (25, M + ³⁵Cl⁻), 422 (10, M + ³⁷Cl⁻), 769 (100, [2M - H]⁻); HRMS (ESI +ve) found 408.1528 [M + Na⁺], C₂₀H₂₃N₃NaO₅ requires 408.1530.

For the enantiomer **43D**: $[\alpha]^{25}_{D}$ -80.8 (*c* 2.00, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-L-talono-1,4-lactone (**44L**). Potassium carbonate (1.98 g, 14.33 mmol) and iodine (3.64 g, 14.33 mmol) were added to a warm solution of lactol 43L (2.76 g, 7.17 mmol) in 2-methyl-2-propanol (30 mL) at 100 °C. The reaction was stirred for 90 min, after which TLC analysis (1:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material $(R_f 0.40)$ and the formation of a major product $(R_f 0.68)$. The reaction was allowed to cool to rt and diluted with ethyl acetate (200 mL). Saturated aqueous sodium thiosulfate (100 mL) was added slowly and the biphasic mixture stirred until the iodine was visibly quenched. The phases were separated, and the aqueous phase was extracted with ethyl acetate (2 × 200 mL). The organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (17:3 to 1:1, cyclohexane/ethyl acetate) to afford lactone 44L (2.20 g, 80%) as a clear oil: $[\alpha]^2$ +110.3 (c 1.25, CHCl₃); $\nu_{\rm max}$ (thin film) 1790 (s, C=O), 2112 (s, N_3), 3447 (br s, OH); δ_H (CDCl₃, 400 MHz) 3.04 (1H, br s, OH2), 3.68–3.78 (3H, m, H5, H6, H6'), 4.15 (1H, dd, H3, J_{3,4} 0.9, J_{3,2} 6.2), 4.45 (1H, br s, H4), 4.54 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.59 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.66 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.67 (1H, d, H2, J_{2,3} 6.2), 4.72 (1H, d, OCH₂Ph, J_{gem} 11.9), 7.31–7.41 (10H, m, ArH); δ_C (CDCl₃, 100 MHz) 61.1 (CS), 67.8 (C2), 69.5 (C6), 73.1, 73.8 (OCH₂Ph), 75.9 (C3), 80.9 (C4), 127.9, 128.1, 128.1, 128.6, 128.6, 128.8 (ArCH), 136.3, 137.0 (ArCC), 174.7 (C1); LRMS (ESI +ve) $406 (45, M + Na^{+}), 438 (40, M + MeOH + Na^{+}), 789 (60, 2M + Na^{+}), 780 (60, 2$ Na^{+}), 821 (63, 2M + MeOH + Na^{+}), 853 (100, 2M + 2MeOH + Na^{+}); HRMS (ESI +ve) found 406.1365 [M + Na $^{+}$], $C_{20}H_{21}N_3NaO_5$ requires 406.1373.

For the enantiomer **44D**; $[\alpha]^{25}_{D}$ –102.2 (c 1.30, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-trifluoromethanesulfonyl-talono-1,4-lactone (47L). Trifluoromethanesulfonic anhydride (0.14 mL, 0.85 mmol) was added dropwise to a solution of alcohol 44L (250 mg, 0.65 mmol) and pyridine (0.16 mL, 1.96 mmol) in dichloromethane (3 mL) at $-40\,^{\circ}$ C under argon. The reaction was stirred for 90 min, with the internal temperature rising to $-25\,^{\circ}$ C, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.38) and the formation of a major product (R_f 0.71). The reaction was diluted with dichloromethane (20 mL), washed with 2 M aqueous hydrochloric acid (3 × 20 mL), dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (49:1 to 9:1, cyclohexane/ethyl acetate) to afford triflate 47L (270 mg, 80%) as a

pale yellow oil: $[\alpha]^{25}_{D}$ +63.2 (c 1.25, CHCl₃); ν_{max} (thin film) 1808 (s, C=O), 2115 (s, N₃); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 3.69–3.78 (3H, m, H5, H6, H6'), 4.32 (1H, dd, H3, J_{3.4} 1.8, J_{3.2} 6.1), 4.52–4.53 (1H, m, H4), 4.54 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.59 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.60 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.79 (1H, d, OCH₂Ph, J_{gem} 11.6), 5.56 (1H, d, H2, $J_{2,3}$ 6.1), 7.32–7.43 (10H, m, ArH); δ_{C} (CDCl₃, 100 MHz) 60.2 (C5), 69.1 (C6), 73.5, 73.8 (OCH₂Ph), 74.6 (C3), 76.3 (C2), 81.8 (C4), 127.9, 128.2, 128.3, 128.6, 128.9 (ArCH), 135.6, 136.8 (ArCC), 166.6 (C1); LRMS (ESI +ve) 554 (95, M + K⁺), 570 (100, M + MeOH + Na+); HRMS (ESI +ve) found 570.1112 [M + MeOH + Na⁺], C₂₂H₂₄F₃N₃NaO₈S requires 570.1128.

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-L-talono-1,4-lactone (45L). Methanesulfonyl chloride (90 μ L, 1.06 mmol) was added to a solution of alcohol 44L (340 mg, 0.89 mmol) in pyridine (3.5 mL) at 0 °C under argon. After 10 min, the reaction was allowed to warm to rt and stirred for a further 90 min. TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_{ℓ} 0.38) and the formation of a major product (R_{ℓ} 0.50). The reaction mixture was concentrated in vacuo and coevaporated with toluene (2 × 5 mL). The crude residue was purified by flash chromatography (47:3 to 3:1, cyclohexane/ethyl acetate) to afford mesylate 45L (390 mg, 95%) as a clear oil: $[\alpha]^2$ +106.6 (c 1.27, CHCl₃); ν_{max} (thin film) 1180 (s, SO₂), 1455 (s, SO₂), 1801 (s, C=O), 2117 (s, N₃); $\delta_{\rm H}$ (CDCl₃, 400 MHz) 3.30 (3H, s, SO_2CH_3), 3.71 (1H, dd, H6, $J_{6,5}$ 6.5, $J_{6,6'}$ 9.7), 3.74 (1H, dd, H6', $J_{6',5}$ 6.5, $J_{6,6}$ 9.7), 3.82 (1H, td, H5, $J_{5,4}$ 1.9, $J_{5,6} = J_{5,6'}$ 6.5), 4.30 (1H, dd, H3, J_{3,4} 1.4, J_{3,2} 6.0), 4.55 (1H, d, OCH₂Ph, J_{gem} 11.8), 4.55 (1H, a-t, H4, $J_{4,3} = J_{4,5}$ 1.7), 4.59 (1H, d, OCH₂Ph, J_{gem} 11.8), 4.60 (1H, d, OCH₂Ph, J_{gem} 11.8), 4.86 (1H, d, OCH₂Ph, J_{gem} 11.8), 5.57 (1H, d, H2, $J_{2,3}$ 6.0), 7.32–7.41 (10H, m, ArH); δ_{C} (CDCl₃, 100 MHz) 39.7 (SO₂CH₃), 60.6 (C5), 69.4 (C6), 72.9 (C2), 73.6, 73.8 (OCH₂Ph), 75.1 (C3), 82.5 (C4), 127.8, 128.2, 128.2, 128.5, 128.6, 128.7 (ArCH), 136.3, 136.9 (ArCC), 169.8 (C1); LRMS (ESI +ve) 484 (27, M + Na^{+}), 516 (100, M + MeOH + Na^{+}), 945 (25, 2M + Na^{+}), 977 (34, 2M + MeOH + Na⁺); HRMS (ESI +ve) found 516.1408 [M + MeOH + Na⁺], C₂₂H₂₇N₃NaO₈S requires 516.1411.

For the enantiomer **45D**: $[\alpha]^{25}_{D}$ –96.3 (*c* 1.25, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-L-talitol (46L). Sodium borohydride (41 mg, 1.08 mmol) was added portionwise to a solution of lactone 45L (100 mg, 0.217 mmol) in 8:1 ethanol/1,4-dioxane (9 mL) at -30 °C under argon. The reaction was stirred for 2.5 h, with the internal temperature rising to -15 °C, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the partial consumption of the starting material $(R_f \ 0.50)$ and the formation of a major product (R_f 0.11). Further sodium borohydride (41 mg, 1.08 mmol) was added at −30 °C and the reaction allowed to warm to -15 °C. After 2 h, TLC analysis indicated the complete consumption of the starting material R_f 0.50) and the major product $(R_f 0.11)$. The reaction was neutralized with glacial acetic acid and concentrated in vacuo. The crude residue was dissolved in ethyl acetate (20 mL) and washed with saturated aqueous sodium bicarbonate (6 mL) and the aqueous phase extracted with ethyl acetate (2 × 20 mL). The organic fractions were combined, washed with brine (6 mL), dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (9:1 to 0:1, cyclohexane/ethyl acetate) to afford the diol 46L (65 mg, 65%) as a clear oil: $[\alpha]^{25}_{D}$ +63.5 (c 1.25, CHCl₃); ν_{max} (thin film) 1173 (s, SO_2), 1337 (s, SO_2), 2104 (s, N_3), 3484 (br s, OH); δ_H (CD₃CN, 400 MHz) 3.09 (3H, s, SO_2CH_3), 3.27 (1H, t, OH6, $J_{OH,6} = J_{OH,6'}$ 5.7), 3.58 (1H, d, OH3, $J_{\text{OH},3}$ 6.8), 3.73–3.77 (4H, m, H1, H1', H5, H3), 3.82-3.85 (3H, m, H4, H6, H6'), 4.54 (1H, d, OC H_2 Ph, $J_{\rm gem}$ 11.9), 4.56 (1H, d, OC H_2 Ph, J_{gem} 11.0), 4.58 (1H, d, OC H_2 Ph, J_{gem} 11.9), 4.80 (1H, d, OC H_2 Ph, $J_{\rm gem}$ 11.0), 5.06 (1H, ddd, H2, J 1.5, J 4.8, J 6.3), 7.28–7.39 (10H, m, ArH); $\delta_{\rm C}$ (CD₃CN, 100 MHz) 39.0 (SO₂CH₃), 61.4 (C1), 62.0, 70.8 (C4, C5), 71.5 (C6), 74.0, 74.5 (OCH₂Ph), 80.6 (C3), 85.7 (C2), 128.8, 128.8, 129.0, 129.4, 129.5 (ArCH), 139.0, 139.3 (ArCC); LRMS (ESI +ve) 488 (45, M + Na⁺), 504 (100, M + K^+), 953 (15, 2M + Na⁺), 969 (10, 2M + K^+); (ESI –ve) 464 (10, [M – H]⁻), 500 (50, M + 35 Cl⁻), 502 (22, M + 37 Cl⁻), 510, (100, M + HCOO⁻), 929 (41, [2M - H]⁻); HRMS (ESI +ve) found 488.1445 [M + Na⁺], $C_{21}H_{27}N_3NaO_7S$ requires 488.1462. For the enantiomer 46D: $[\alpha]^{25}_D$ -60.7 (c 1.20, CHCl₃).

2,5-Dideoxy-2,5-iminogalactitol (6). Palladium (10% on carbon, 6 mg) and sodium acetate (11 mg, 0.13 mmol) were added to a solution of diol 46L (30 mg, 0.06 mmol) in 1,4-dioxane (2 mL). The reaction vessel was evacuated and flushed with hydrogen and stirred for 1 h. TLC analysis (99:1, ethyl acetate/triethylamine) indicated the complete consumption of the starting material (R_f 0.88) and the formation of a major product (R_f 0.08). LRMS also indicated the absence of a peak corresponding to the starting material 46L (m/z 488 [M + Na⁺]) and the formation of a peak corresponding to the amino intermediate $(m/z 440 [M + H^{+}])$. After a further 4 h, LRMS indicated the absence of the amino diol intermediate (m/z 440 [M + H⁺]) and the presence of a peak corresponding to the dibenzylated pyrrolidine intermediate $(m/z 344 [M + H^{+}])$. Aqueous hydrochloric acid (2 M, 0.4 mL) was added and the reaction vessel evacuated, flushed with hydrogen and stirred for 16 h. LRMS indicated the absence of the dibenzylated pyrrolidine intermediate (m/z) 344 M + H⁺]) and presence of a peak corresponding to the fully deprotected pyrrolidine 6 (m/z 164 [M + H⁺]). The reaction mixture was filtered through a glass microfiber (GF/A), concentrated in vacuo, dissolved in 2 M aqueous hydrochloric acid (1 mL), and loaded onto a short column of Dowex 50W-X8 (H+ form). The product was liberated with 2 M aqueous ammonia and the ammoniacal fractions combined and concentrated in vacuo to afford the pyrrolidine 6 (9.5 mg, 91%) as a yellow oil: $[\alpha]^{25}_{D}$ 0.0 (c 1.50, H₂O); ν_{max} (thin film) 3319 (br s, OH, NH); $\delta_{\rm H}$ (D₂O, 500 MHz) 3.25 (1H, q, H2, $J_{2,1} = J_{2,1'} = J_{2,3}$ 5.7), 3.59 (1H, dd, H1, $J_{1,2}$ 5.7, $J_{1,1'}$ 11.4), 3.70 (1H, dd, H1', $J_{1',2}$ 5.7, $J_{1',1}$ 11.4), 4.21 (1H, d, H3, $J_{3,2}$ 5.7); $\delta_{\rm C}$ (D₂O, 125 MHz) 60.4 (C1), 60.5 (C2), 71.9 (C3); LRMS (ESI +ve) 164 (55, M + H $^{+}$), 186 (85, M + Na $^{+}$), 327 (100, $2M + H^{+}$); (ESI -ve) 162 (100, $[M - H]^{-}$); HRMS (ESI +ve) found $186.0743 [M + Na^{+}]$, $C_6H_{13}NNaO_4$ requires 186.0737.

5-Azido-3,6-di-O-benzyl-5-deoxy-L-galactono-1,4-lactone (**48L**). Trifluoromethanesulfonic anhydride (0.30 mL, 1.75 mmol) and pyridine (0.33 mL, 4.05 mmol) were added to a solution of lactone 44L (517 mg, 1.35 mmol) in dichloromethane (5 mL) at -40 °C under argon. The reaction was stirred for 90 min, with the internal temperature rising to -25 °C, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material (R_f 0.38) and the formation of a major product (R_f 0.71). The reaction was diluted with dichloromethane (150 mL), washed with 2 M aqueous hydrochloric acid (3 × 50 mL), dried (MgSO₄), filtered, and concentrated in vacuo to afford the crude triflate 47L as a yellow oil. The crude triflate 47L was reacted on without further purification.

Sodium trifluoroacetate (370 mg, 2.70 mmol) was added portionwise to a solution of the crude triflate 47L in DMF (10 mL) at -30 °C under argon. The reaction was allowed to warm to rt and stirred for 20 h, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material $(R_f 0.71)$ and the formation of a major product $(R_f 0.50)$. The reaction mixture was partitioned between ethyl acetate (150 mL) and saturated aqueous sodium bicarbonate (50 mL). The phases were separated, and the aqueous layer was extracted with ethyl acetate (3 \times 80 mL). The organic fractions were combined, dried (MgSO₄), filtered and concentrated in vacuo. The crude residue was purified by flash chromatography (49:1 to 1:1, cyclohexane/ethyl acetate) to afford the lactone 48L (403 mg, 78% over two steps) as a pale yellow oil, which crystallized on standing to form a white crystalline solid: $[\alpha]_{D}^{25}$ +99.8 (c 1.25, CH₃Cl); mp 62-64 °C; $\nu_{\rm max}$ (thin film) 1793 (s, C=O), 2104 (s, N₃), 3423 (br s, OH); $\delta_{\rm H}$ (CD₃CN, 400 MHz) 3.70 (1H, dd, H6, $J_{6,5}$ 8.3, $J_{6,6'}$ 10.1), 3.76 (1H, dd, H6', $J_{6',5}$ 4.3, $J_{6',6}$ 10.1), 3.83 (1H, a-dt, H5, $J_{5,4} = J_{5,6}$, 3.8, $J_{5,6}$ 8.0), 4.19 (1H, a-t, H3, $J_{3,2} = J_{3,4}$ 7.6), 4.22 (1H, d, OH2, J_{OH.2} 5.6), 4.25 (1H, dd, H4, J_{4.5} 3.5, J_{4.3} 7.8), 4.53 (1H, d, OCH₂Ph, J_{gem} 12.1), 4.56 (1H, d, OCH₂Ph, J_{gem} 12.1), 4.57 (1H, dd, H2, $J_{2,OH}$ 5.6, $J_{2,3}$ 7.6), 4.64 (1H, d, OCH₂Ph, J_{gem} 11.6), 4.82 (1H, d, OCH₂Ph, J_{gem} 11.6), 7.29–7.41 (10H, m, ArH); δ_{C} (CD₃CN, 100 MHz) 61.9 (C5), 70.5 (C6), 73.1, 74.0 (OCH₂Ph), 74.8 (C2), 78.3 (C4), 81.8 (C3), 128.8, 129.1, 129.2, 129.5, 129.5 (ArCH), 138.8,

139.1 (ArCC), 174.2 (C1); LRMS (ESI +ve) 484 (18, M + Na⁺), 516 (100, M + MeOH + Na⁺); HRMS (ESI +ve) found 406.1364 [M + Na^{+}], $C_{20}H_{21}N_3NaO_5$ requires 406.1373.

For the enantiomer **48D**: $[\alpha]^{25}_{D}$ –104.0 (*c* 1.40, CHCl₃), mp 62–

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-L-galactono-1,4-lactone (49L). Methanesulfonyl chloride (0.10 mL, 1.29 mmol) was added dropwise to a solution of alcohol 48L (330 mg, 0.861 mmol) in pyridine (4 mL) at 0 °C under argon. After 10 min, the reaction mixture was allowed to warm to rt and stirred for 90 min. TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the complete consumption of the starting material $(R_f 0.50)$ and the formation of a major product ($R_{\rm f}$ 0.65). The reaction mixture was concentrated in vacuo, coevaporated with toluene (3 × 10 mL) and the crude residue purified by flash chromatography (47:3 to 4:1, cyclohexane/ethyl acetate) to afford the mesylate 49L (310 mg, 78%) as a clear oil: $[\alpha]^{25}_{D}$ –99.9 (c 1.35, CHCl₃); ν_{max} (thin film) 1173 (s, SO₂), 1363 (s, SO₂), 1801 (s, C=O), 2107 (s, N₃); $\delta_{\rm H}$ (CD₃CN, 400 MHz) 3.27 (3H, s, SO₂CH₃), 3.71 (1H, dd, H6, J_{6,5} 8.1, J_{6,6}, 10.1), 3.77 (1H, dd, H6', $J_{6',5}$ 4.3, $J_{6',6}$ 10.1), 3.86 (1H, ddd, H5, $J_{5,4}$ 3.3, $J_{5,6'}$ 4.3, $J_{5,6}$ 8.1), 4.43 (1H, dd, H4, $J_{4,5}$ 3.3, $J_{4,3}$ 7.6), 4.54 (1H, a-t, H3, $J_{3,2} = J_{3,4}$ 7.7), 4.55 (1H, d, OC H_2 Ph, J_{gem} 12.1), 4.56 (1H, d, OC H_2 Ph, J_{gem} 12.1), 4.65 (1H, d, OC H_2 Ph, J_{gem} 11.4), 4.81 (1H, d, OC H_2 Ph, J_{gem} 11.4), 5.56 (1H, d, H2, $J_{2,3}$ 7.8), 7.30–7.41 (10H, m, ArH); $\delta_{\rm C}$ (CD₃CN, 100 MHz) 40.2 (SO₂CH₃), 61.2 (C5), 70.3, 73.6 (OCH₂Ph), 79.3 (C4), 79.4 (C3), 80.5 (C2), 128.8, 128.8, 129.4, 129.5, 129.6 (ArCH), 138.0, 139.0 (ArCC), 169.4 (C1); LRMS (ESI +ve) 484 (100, M + Na⁺), 516 (73, M + MeOH + Na⁺); HRMS (ESI +ve) found 516.1414 [M + MeOH + Na⁺], $C_{22}H_{27}N_3NaO_8S$ requires 516.1411. For the enantiomer 49D: $[\alpha]^{25}_D$ +105.8 (*c* 1.32, CHCl₃).

5-Azido-3,6-di-O-benzyl-5-deoxy-2-O-methanesulfonyl-L-galactitol (50L). Sodium borohydride (80 mg, 2.11 mmol) was added portionwise to a solution of lactone 49L (150 mg 0.325 mmol) in 8:1 ethanol/1,4-dioxane (4 mL) at -30 °C under argon. The reaction was stirred for 90 min, with the internal temperature rising to -15 °C, after which TLC analysis (2:1, cyclohexane/ethyl acetate) indicated the incomplete consumption of the starting material $(R_{\ell} \ 0.65)$ and the formation of a major product $(R_t 0.24)$. Further sodium borohydride (80 mg, 2.11 mmol) was added at -30 °C and the reaction allowed to warm to −15 °C. After 4 h, TLC analysis indicated the complete consumption of the starting material $(R_t 0.65)$ and the major product $(R_f 0.24)$. The reaction was neutralized with glacial acetic acid and concentrated in vacuo. The crude residue was dissolved in ethyl acetate (80 mL) and washed with saturated aqueous sodium bicarbonate (40 mL). The aqueous phase was extracted with ethyl acetate (2 × 80 mL), and the organic fractions were combined, dried (MgSO₄), filtered, and concentrated in vacuo. The crude residue was purified by flash chromatography (9:1 to 3:7, cyclohexane/ethyl acetate) to afford the diol 50L (134 mg, 89%) as a white, crystalline solid: $[\alpha]^{25}_{D}$ +44.5 (c 0.97, CHCl₃); mp 80–81 °C; ν_{max} (thin film) 1169 (s, SO₂), 1333 (s, SO₂), 2102 (s, N₃), 3484 (br s, OH); $\delta_{\rm H}$ $(CD_3CN, 400 \text{ MHz}) 3.10 (3H, s, SO_2CH_3), 3.28 (1H, t, OH1, J_{OH.1} =$ J_{OH.1}, 5.8), 3.42 (1H, d, OH4, J_{OH4} 6.3), 3.75–3.91 (7H, m, H1, H1', H3, H4, H5, H6, H6'), 4.55 (1H, d, OCH₂Ph, J_{gem} 11.9), 4.59 (1H, d, OCH_2Ph , J_{gem} 11.9), 4.62 (1H, d, OCH_2Ph , J_{gem} 11.1), 4.69 (1H, d, OCH₂Ph, J_{gem} 11.1), 4.89 (1H, ddd, H2, J 2.0, J 6.1, J 6.8), 7.29–7.39 (10H, m, ArH); $\delta_{\rm C}$ (CD₃CN, 100 MHz) 38.9 (SO₂CH₃), 61.5 (C5), 61.8 (C6), 70.7, 78.3 (C3, C4), 71.5 (C1), 73.9, 75.8 (OCH₂Ph), 83.2 (C2), 128.8, 128.8, 129.0, 129.2, 129.5, 129.5 (ArCH), 139.0, 139.3 (ArCC); LRMS (ESI +ve) 488 (45, $M + Na^{+}$), 953 (100, $2M + Na^{+}$); (ESI -ve) 929 (100, [2M - H]⁻); HRMS (ESI +ve) found 488.1461 $[M + Na^{+}]$, $C_{21}H_{27}N_3NaO_7S$ requires 488.1462.

For the enantiomer **50D**: $[\alpha]^{2\bar{5}}_{D}$ –52.2 (*c* 1.00, CHCl₃); mp 80–81 °C.

2,5-Dideoxy-2,5-imino-L-altritol (5L). Palladium (10% on carbon, 54 mg) and sodium acetate (48 mg, 0.576 mmol) were added to a solution of diol 50L (134 mg, 0.29 mmol) in 1,4-dioxane (5 mL). The reaction flask was evacuated and flushed with hydrogen and the reaction stirred for 1 h. After which TLC analysis (99:1, ethyl acetate/ triethylamine) indicated the complete consumption of the starting

material $(R_f \ 0.24)$ and the formation of a major product $(R_f \ 0.08)$. LRMS indicated the absence of a peak corresponding to the starting material 50L $(m/z 488 [M + Na^+])$ and the formation of a peak corresponding to the amino intermediate $(m/z 440 [M + H^+])$. After a further 4 h, LRMS indicated the absence of the amino intermediate $(m/z 440 [M + H^{+}])$ and the formation of peak corresponding to the dibenzylated pyrrolidine intermediate $(m/z 344 [M + H^{+}])$. Aqueous hydrochloric acid (2 M, 1.0 mL) was added, the reaction vessel evacuated and flushed with hydrogen, and the reaction stirred for 16 h. LRMS indicated the absence of the dibenzylated pyrrolidine intermediate $(m/z 344 [M + H^{+}])$ and the formation a peak corresponding to the fully deprotected pyrrolidine 5L (m/z 164 M +H⁺]). The reaction mixture was filtered through glass microfiber (GF/ B) and concentrated in vacuo, and the residue dissolved in 2 M aqueous hydrochloric acid (1 mL) and loaded onto a short column of Dowex 50W-X8 (H+ form). The product was liberated with 2 M aqueous ammonia, and the ammoniacal fractions were combined and concentrated in vacuo to afford the pyrrolidine 5L (43 mg, 92%) as a yellowish oil.⁷²

ASSOCIATED CONTENT

S Supporting Information

¹H and ¹³C NMR spectra of compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

AUTHOR INFORMATION

Corresponding Author

*E-mail: george.fleet@chem.ox.ac.uk; kato@med.u-toyama.ac.

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

This work was supported by the Newton Abraham Research Fund (B.J.A.), Fundación Ramón Areces (R.F.M.), and a Grant-in-Aid for Scientific Research (C) (No. 23590127) (A.K.) from the Japanese Society for the Promotion of Science (JSPS).

REFERENCES

- (1) Horne, G.; Wilson, F. X.; Tinsley, J.; Williams, D. H.; Storer, R. Drug Discovery Today 2011, 16, 107-118.
- (2) Winchester, B. G. Tetrahedron: Asymmetry 2009, 20, 645-651.
- (3) Compain, P.; Martin, O. R. Iminosugars From Synthesis to Therapeutic Applications; Wiley-VCH: New York, 2007.
- (4) Martinez-Montero, S.; Fernandez, S.; Sanghvi, Y. S.; Chattopadhyaya, J.; Ganesan, M.; Ramesh, N. G.; Gotor, V.; Ferrero, M. J. Org. Chem. 2012, 77, 4671-4678.
- (5) Rauter, A. P.; Figueiredo, J.; Ismael, M.; Canda, T.; Font, J.; Figueredo, M. Tetrahedron: Asymmetry 2001, 12, 1131-1146.
- (6) Goddard-Borger, E. D.; Ghisalberti, E. L.; Stick, R. V. Eur. J. Org. Chem. 2007, 3925-3934.
- (7) Matsuura, D.; Mitsui, T.; Sengoku, T.; Takahashi, M.; Yoda, H. Tetrahedron 2008, 64, 11686-11696.
- (8) Xu, D. D.; Waykole, L.; Calienni, J. V.; Ciszewski, L.; Lee, G. T.; Liu, W.; Szewczyk, J.; Vargas, K.; Prasad, K.; Repic, O.; Blacklock, T. J. Org. Process Res. Dev. 2003, 7, 856-865.
- (9) Ke, W.; Whitfield, D. M.; Gill, M.; Larocque, S.; Yu, S.-H. Tetrahedron Lett. 2003, 44, 7767-7770.
- (10) Le Manach, C.; Baron, A.; Guillot, R.; Vauzeilles, B.; Beau, J.-M. Tetrahedron Lett. 2011, 52, 1462-1465.
- (11) Shing, T. K. M.; Tsui, H.-C.; Zhou, Z.-H. J. Org. Chem. 1995, 60, 3121-3130.
- (12) Kitahara, T.; Ogawa, T.; Naganuma, T.; Matsui, M. Agric. Biol. Chem. 1974, 38, 2189-2190.
- (13) Kalamkar, N. B.; Kasture, V. M.; Chavan, S. T.; Sabharwal, S. G.; Dhavale, D. D. Tetrahedron 2010, 66, 8522-8526.

- (14) Weymouth-Wilson, A. C.; Clarkson, R. A.; Jones, N. A.; Best, D.; Wilson, F. X.; Pino-González, M.-S.; Fleet, G. W. J. *Tetrahedron Lett.* **2009**. *50*. *6307*–*6310*.
- (15) Bashyal, B. P.; Chow, H. F.; Fleet, G. W. J. Tetrahedron Lett. 1986, 27, 3205-3208.
- (16) Bell, A. A.; Pickering, L.; Finn, M.; de la Fuente, C.; Krulle, T. M.; Davis, B. G.; Fleet, G. W. J. *Synlett* **1997**, 1077–1078.
- (17) Best, D.; Wang, C.; Weymouth-Wilson, A. C.; Clarkson, R. A.; Wilson, F. X.; Nash, R. J.; Miyauchi, S.; Kato, A.; Fleet, G. W. J. Tetrahedron: Asymmetry 2010, 21, 311-319.
- (18) Best, D.; Chairatana, P.; Glawar, A. F. G.; Crabtree, E.; Butters, T. D.; Wilson, F. X.; Yu, C.-Y.; Wang, W.-B.; Jia, Y.-M.; Adachi, I.; Kato, A.; Fleet, G. W. J. Tetrahedron Lett. 2010, 51, 2222–2224.
- (19) Glawar, A. F. G.; Best, D.; Ayers, B. J.; Miyauchi, S.; Nakagawa, S.; Aguilar-Moncayo, M.; García Fernández, J. M.; Mellet, C. O.; Crabtree, E. V.; Butters, T. D.; Wilson, F. X.; Kato, A.; Fleet, G. W. J. Chem.—Eur. J. 2012, 18, 9341–9359.
- (20) Example syntheses of the enantiomers of gluco 2.21-26
- (21) Blanco, O.; Pato, C.; Ruiz, M.; Ojea, V. Org. Biomol. Chem. **2009**, 7, 2310-2321.
- (22) Malle, B. M.; Lundt, I.; Wrodnigg, T. M. Org. Biomol. Chem. 2008, 6, 1779–1786.
- (23) Donohoe, T. J.; Cheeseman, M. D.; O'Riordan, T. J. C.; Kershaw, J. A. Org. Biomol. Chem. **2008**, *6*, 3896–3898.
- (24) Izquierdo, I.; Plaza, M. T.; Yáñez, V. Tetrahedron 2006, 63, 1440-1447.
- (25) García-Moreno, M. I.; Aguilar, M.; Mellet, C. O.; Fernandez, J. M. G. Org. Lett. **2006**, *8*, 297–299.
- (26) Dondoni, A.; Giovannini, P. P.; Perrone, D. J. Org. Chem. 2002, 67, 7203-7214.
- (27) Example syntheses of the enantiomers of ido 4.^{28–31}
- (28) Hong, Z.; Liu, L.; Sugiyama, M.; Fu, Y.; Wong, C.-H. J. Am. Chem. Soc. 2009, 131, 8352–8353.
- (29) Kumar, V.; Ramesh, N. G. Tetrahedron 2006, 62, 1877-1885.
- (30) Gautier-Lefebvre, I.; Behr, J.-B.; Guillerm, G.; Muzard, M. Eur. J. Med. Chem. **2005**, 40, 1255–1261.
- (31) Singh, S.; Han, H. Tetrahedron Lett. 2004, 45, 6349-6352.
- (32) Example syntheses of the enantiomers of manno $3.^{25,26,33-37}$
- (33) Tsou, E.-L.; Yeh, Y.-T.; Liang, P.-H.; Cheng, W.-C. Tetrahedron **2009**, 65, 93–100.
- (34) Merino, P.; Delso, I.; Tejero, T.; Cardona, F.; Marradi, M.; Faggi, E.; Parmeggiani, C.; Goti, A. Eur. J. Org. Chem. 2008, 2929–2947.
- (35) Behr, J.-B.; Guillerm, G. Tetrahedron Lett. 2007, 48, 2369-2372.
- (36) Shing, T. K. M. Tetrahedron 1988, 7261-7264.
- (37) Card, P. J.; Hitz, W. D. J. Org. Chem. 1985, 50, 891-893.
- (38) Example syntheses of the enantiomers of altro-5. 26,31,39,40
- (39) Chikkanna, D.; Han, H. Synlett 2004, 2311-2314.
- (40) Saotome, C.; Kanie, Y.; Kanie, O.; Wong, C. H. Bioorg. Med. Chem. 2000, 8, 2249–2261.
- (41) Example syntheses of meso-allo 7.26,42-44
- (42) Izquierdo, I.; Plaza, M. T.; Rodriguez, M.; Franco, F.; Martos, A. *Tetrahedron* **2005**, *61*, 11697–11704.
- (43) Moreno-Vargas, A. J.; Robina, I.; Petricci, E.; Vogel, P. J. Org. Chem. **2004**, *69*, 4487–4491.
- (44) Donohoe, T. J.; Headley, C. E.; Cousins, R. P. C.; Cowley, A. Org. Lett. 2003, 5, 999–1002.
- (45) Example syntheses of meso-galacto 6.21,28,31,33,46-48
- (46) Calderón, F.; Doyagüez, E. G.; Cheong, P. H.-Y.; Férnandez-Mayoralas, A.; Houk, K. N. *J. Org. Chem.* **2008**, *73*, 7916–7920.
- (47) Izquierdo, I.; Plaza, M. T.; Rodríguez, M.; Tamayo, J. A.; Martos, A. *Tetrahedron* **2006**, *62*, 2693–2697.
- (48) Wang, Y.-F.; Takaoka, Y.; Wong, C.-H. Angew. Chem., Int. Ed. 1994, 33, 1242-1244.
- (49) Davis, B. G.; Hull, A.; Smith, C.; Nash, R. J.; Watson, A. A.; Winkler, D. A.; Griffiths, R. C.; Fleet, G. W. J. *Tetrahedron: Asymmetry* **1998**, *9*, 2947–2960.

- (50) Hakansson, A. E.; van Ameijde, J.; Guglielmini, L.; Horne, G.; Nash, R. J.; Evinson, E. L.; Kato, A.; Fleet, G. W. J. *Tetrahedron: Asymmetry* **2007**, *18*, 282–289.
- (51) Asano, N.; Yamauchi, T.; Kagamifuchi, K.; Shimizu, N.; Takahashi, S.; Takatsuka, H.; Ikeda, K.; Kizu, H.; Chuakul, W.; Kettawan, A.; Okamoto, T. J. Nat. Prod. 2005, 68, 1238–1242.
- (52) Kato, A.; Yamashita, Y.; Nakagawa, S.; Koike, Y.; Adachi, I.; Hollinshead, J.; Nash, R. J.; Ikeda, K.; Asano, N. *Bioorg. Med. Chem.* **2010**, *18*, 3790–3794.
- (53) Wrodnigg, T. M. Monatsh. Chem. 2002, 133, 393-426.
- (54) Wrodnigg, T. M.; Stuetz, A. E.; Tarling, C. A.; Withers, S. G. Carbohydr. Res. 2006, 341, 1717–1722.
- (55) Wrodnigg, T. M.; Withers, S. G.; Stuetz, A. E. Bioorg. Med. Chem. Lett. 2001, 11, 1063-1064.
- (56) Collyer, C. A.; Goldberg, J. D.; Viehmann, H.; Blow, D. M.; Ramsden, N. G.; Fleet, G. W. J.; Montgomery, F. J.; Grice, P. *Biochemistry* **1992**, *31*, 12211–12218.
- (57) D'Alonzo, D.; Guaragna, A.; Palumbo, G. Curr. Med. Chem. 2009, 16, 473-505.
- (58) Jenkinson, S. F.; Fleet, G. W. J.; Nash, R. J.; Koike, Y.; Adachi, I.; Yoshihara, A.; Morimoto, K.; Izumori, K.; Kato, A. *Org. Lett.* **2011**, *13*, 4064–4067.
- (59) Rountree, J. S. S.; Butters, T. D.; Wormald, M. R.; Boomkamp, S. D.; Dwek, R. A.; Asano, N.; Ikeda, K.; Evinson, E. L.; Nash, R. J.; Fleet, G. W. J. *ChemMedChem* **2009**, *4*, 378–392.
- (60) Kato, A.; Kato, N.; Kano, E.; Adachi, I.; Ikeda, K.; Yu, L.; Okamoto, T.; Banba, Y.; Ouchi, H.; Takahata, H.; Asano, N. *J. Med. Chem.* **2005**, *48*, 2036–2044.
- (61) Asano, N.; Ikeda, K.; Yu, L.; Kato, A.; Takebayashi, K.; Adachi, I.; Kato, I.; Ouchi, H.; Takahata, H.; Fleet, G. W. J. *Tetrahedron: Asymmetry* **2005**, *16*, 223–229.
- (62) Clinch, K.; Evans, G. B.; Fleet, G. W. J.; Furneaux, R. H.; Johnson, S. W.; Lenz, D. H.; Mee, S. P. H.; Rands, P. R.; Schramm, V. L.; Taylor, R. E. A.; Tyler, P. C. *Org. Biomol. Chem.* **2006**, *4*, 1131–1139.
- (63) Blériot, Y.; Gretzke, D.; Kruelle, T. M.; Butters, T. D.; Dwek, R. A.; Nash, R. J.; Asano, N.; Fleet, G. W. J. *Carbohydr. Res.* **2005**, *340*, 2713–2718.
- (64) Winchester, B.; Barker, C.; Baines, S.; Jacob, G. S.; Namgoong, S. K.; Fleet, G. W. J. F. *Biochem. J.* **1990**, 265, 277–282.
- (65) Winchester, B.; Al-Daher, S. S.; Carpenter, N. C.; Dibello, I. C.; Choi, S. S.; Fairbanks, A. J.; Fleet, G. W. J. *Biochem. J.* **1993**, 290, 743–740
- (66) Myerscough, P. M.; Fairbanks, A. J.; Jones, A. H.; Bruce, I.; Choi, S. S.; Fleet, G. W. J.; Al-Daher, S. S.; Dibello, I. C.; Winchester, B. *Tetrahedron* 1992, 48, 10177–10190.
- (67) Mercer, T. B.; Jenkinson, S. F.; Bartholomew, B.; Nash, R. J.; Miyauchi, S.; Kato, A.; Fleet, G. W. J. *Tetrahedron: Asymmetry* **2009**, 20, 2368–2373.
- (68) Legler, G.; Korth, A.; Berger, A.; Ekhart, C.; Gradnig, G.; Stuetz, A. E. *Carbohydr. Res.* **1993**, 250, 67–77.
- (69) Berger, A.; Ebner, M.; Stuetz, A. E. Tetrahedron Lett. 1995, 36, 4989–4990.
- (70) Data for D-gluco 2D is quoted earlier in the experimental procedures.
- (71) Lee, C. K.; Jiang, H. J. Carbohydr. Chem. 1995, 14, 407–416.
- (72) Data for L-altro SL is quoted earlier in the experimental procedures.

NOTE ADDED AFTER ASAP PUBLICATION

Table 2 contained errors in the version published ASAP September 6, 2012; the correct version reposted September 10, 2012.